

# Combined Heat & Power

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# Introduction to Centrica Business Solutions

# Introduction



Estimated that our CHP technology has helped to reduce UK CO<sub>2</sub> emissions by over **1,700,000 tonnes**

# Centrica Business Solutions

Providing global sustainable energy & resilience solutions



# Centrica Business Solutions

Providing global sustainable energy & resilience solutions





# Temp Technology

Providing global sustainable energy & resilience solutions



- ✓ Irish Owned
- ✓ 25+ years lead supplier of Irish CHP
- ✓ Partner since 1991
- ✓ 200+ Irish installations to date

# Temp Technology

Providing global sustainable energy & resilience solutions



- ✓ Kerry GTIC
- ✓ Coombe Women's Hospital
- ✓ St. Vincent's
- ✓ O.L.H.S.C.
- ✓ Aura, Coral & Kingfisher Leisure Clubs
- ✓ Radisson, O'Callaghan & Dalata Hotels
- ✓ Maltings Company
- ✓ Midlands Prison



# Centrica & Temp Tech Clients

Providing global sustainable energy & resilience solutions



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# Why CHP?



What is CHP?

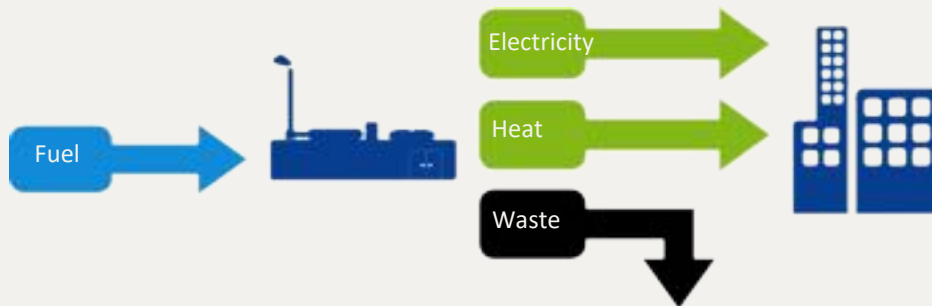
Generator?  
or  
Boiler?



# What is CHP?

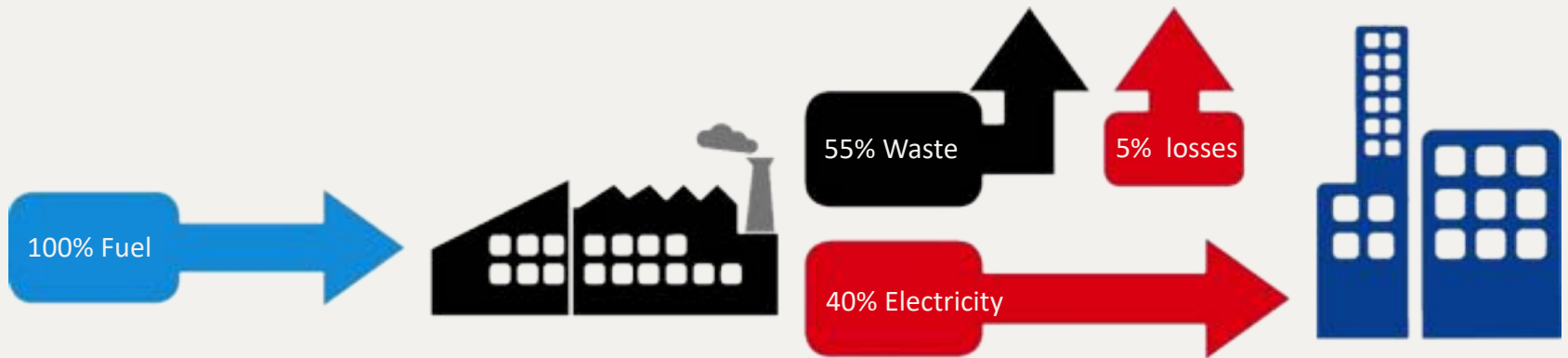
## Single unit **fuel** converted into **Electricity & Heat**

1. **Electricity** produced by engine-powered alternator
2. **Heat** is a **by-product** captured from:
  - a) Engine jacket water and lubrication oil
  - b) Engine exhaust gases



# Centralised Generation

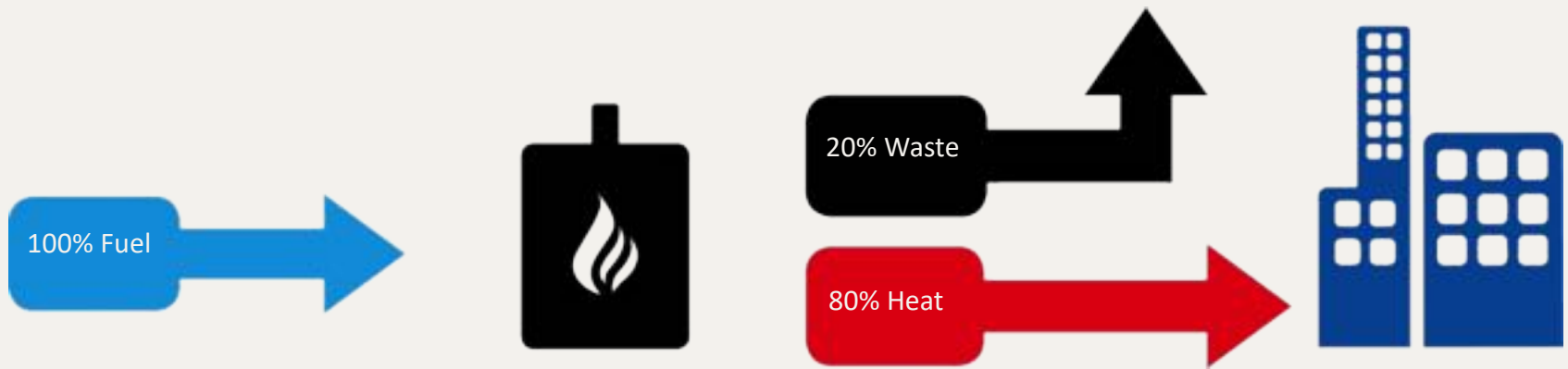
(Conventional Electricity Generation)



*\* Energy efficiency figures reproduced from GPG388 (Carbon Trust, 2004)*

# Conventional Heating

(Boilers)

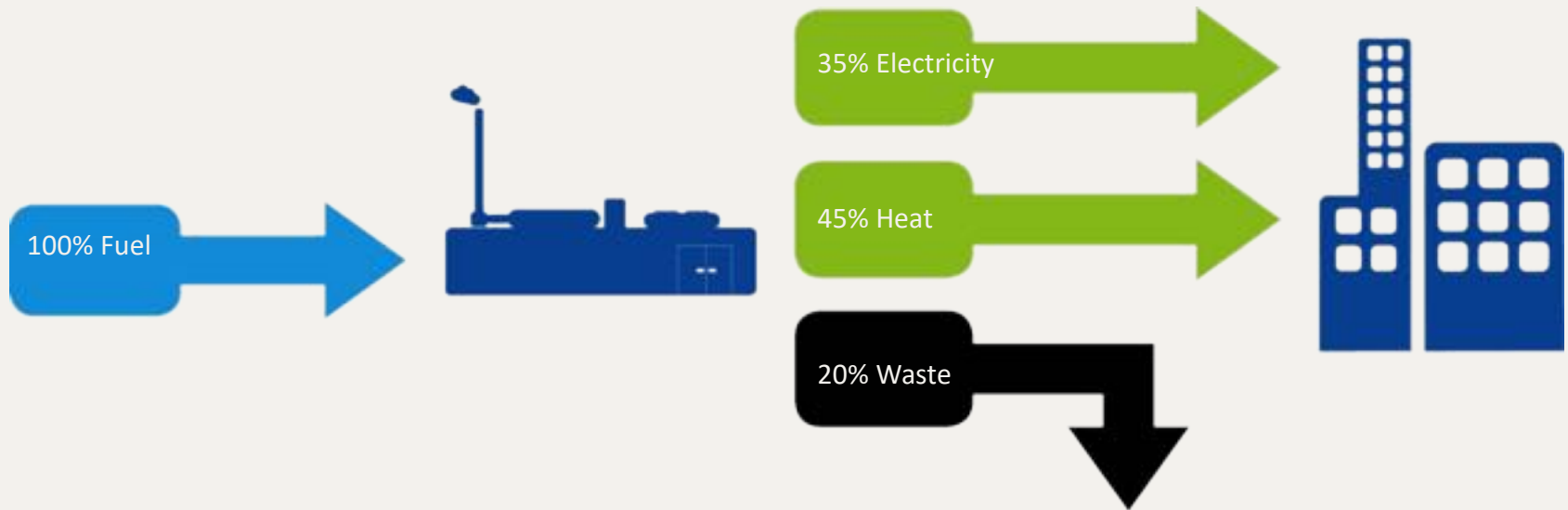


*\* Energy efficiency figures reproduced from GPG388 (Carbon Trust, 2004)*



# Combined Heat and Power (CHP) Plant

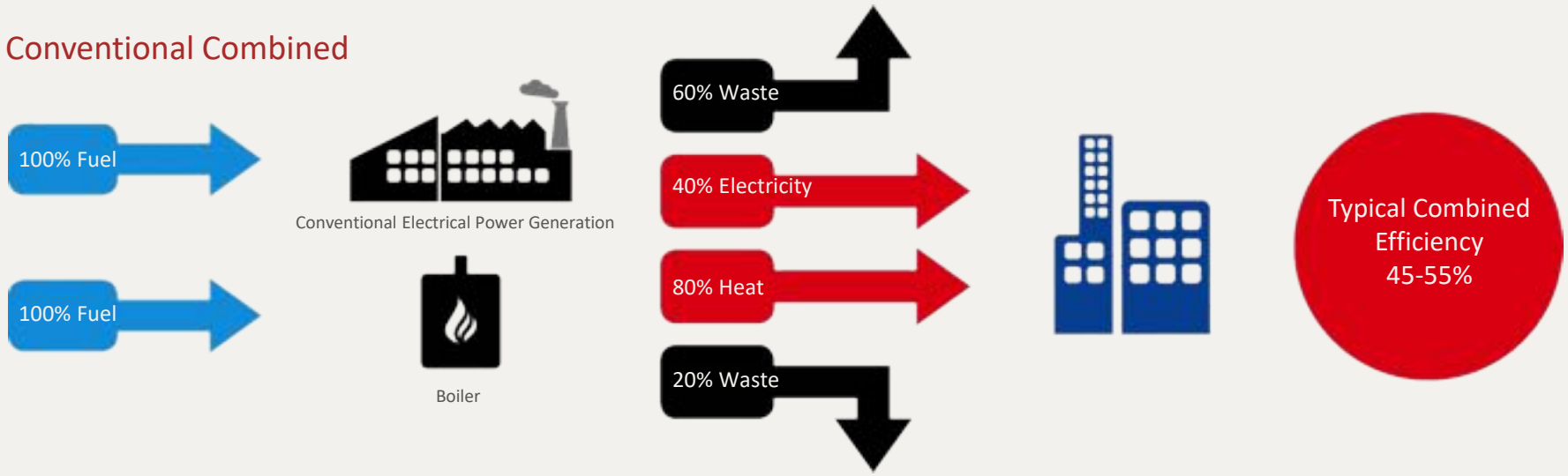
*Note: Ratio of Heat : Power varies by CHP size*



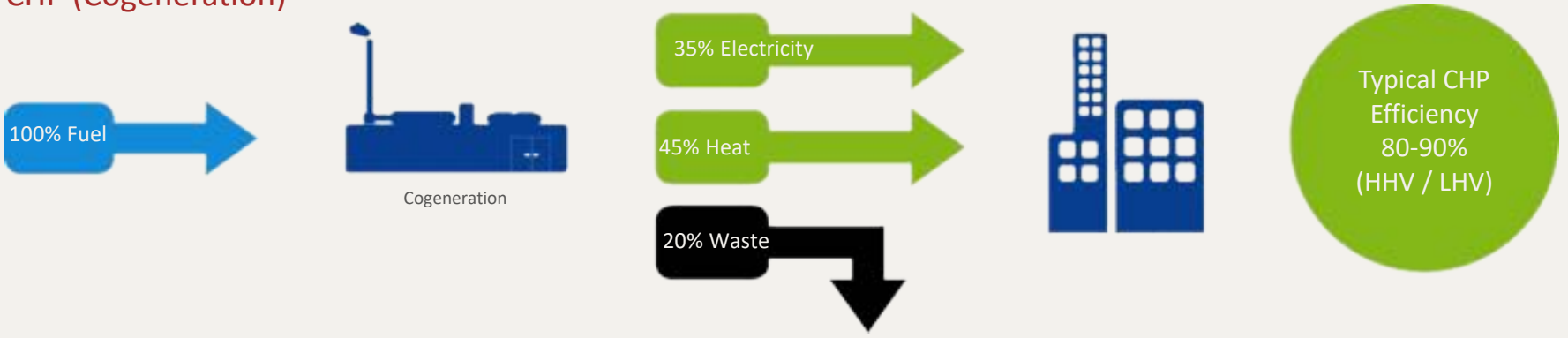
*\* Energy efficiency figures reproduced from GPG388 (Carbon Trust, 2004)*

# Comparison of Combined Efficiencies

## Conventional Combined

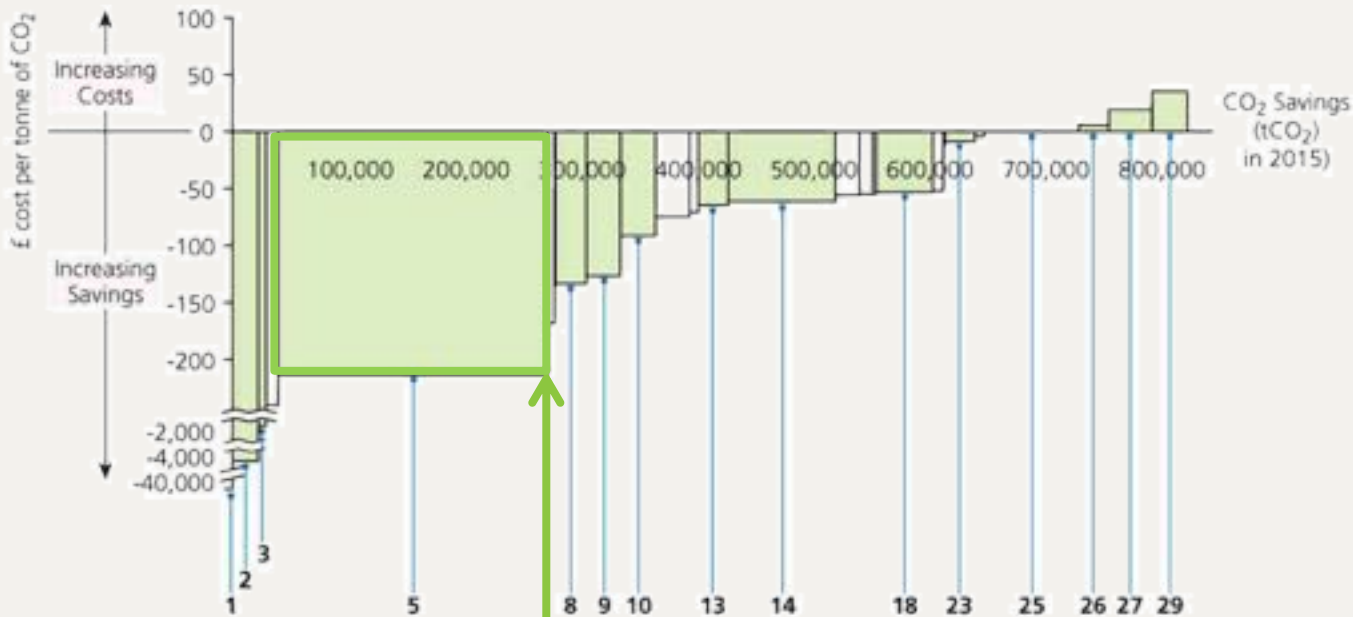


## CHP (Cogeneration)



\* *Energy efficiency figures reproduced from GPG388 (Carbon Trust, 2004)*

# Health Sector: NHS – Marginal Abatement Cost (MAC)



This table illustrates just some of the carbon saving measures that the NHS could implement. Not all are numbered above. Some CO<sub>2</sub> savings are too small to depict on this scale of graph.

|  | (£ / Tco <sub>2</sub> )<br>-savings<br>+costs | CO <sub>2</sub> Savings<br>(Tco <sub>2</sub> /Yr.) | £,000<br>Savings<br>(£000/Yr.) |
|--|---|--|--------------------------------|
| 1 Packaging of Medical equipment                         | -40,299                                       | 2  | + 81                           |
| 2 Reduce Drug Wastage                                    | -3,987  | 22,430   | +89,428                        |
| 3 Teleconferencing to replace 5% of business miles       | -2,038  | 6,827  | +13,913                        |
| 4 Decentralisation of hot water boilers in non-acute/PCT | -240  | 10,612   | +2,547                         |
| 5 Combined Heat and Power installed in acute trusts      | -213  | 232,331  | +49,487                        |
| 6 Variable Speed Drives                                  | -168  | 5,508  | +925                           |
| 7 Introduce hibernation system for ambulance stations    | -135  | 1,096  | +148                           |

*“Decision Making in the NHS using Marginal Abatement Cost Curves”*

*NHS Sustainable Development Unit, 2017*

# In Conclusion

1. Neither generator nor boiler: Combined Heat & Power
2. Single unit fuel converted into Electricity & Heat
3. Using natural resources more efficiently
4. Overall efficiency increase compared to traditional
5. The most cost effective method to save carbon





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Where does CHP  
work best?

# CHP Market Sectors



# Small CHP Range (4 kWe – 530kWe)

| Product Reference | Electrical Output<br>kW <sub>e</sub> | Engine Manufacturer | Engine Type   | Aspiration Type | Output Brake<br>kW <sub>s</sub> | Output Jacket Water<br>kW <sub>t</sub> | Output Exhaust Gas<br>kW <sub>g</sub> | Total Heat Output<br>kW <sub>t</sub> |
|-------------------|--------------------------------------|---------------------|---------------|-----------------|---------------------------------|--|---------------------------------------|--------------------------------------|
| CBS 4             | 4                                    | Yanmar              | 3GPF68-C      | Natural         | TBC                             | TBC                                    | TBC                                   | 8                                    |
| CBS 10            | 10                                   | Yanmar              | 3GPF88-C      | Natural         | TBC                             | TBC                                    | TBC                                   | 17                                   |
| CBS 25            | 25                                   | Yanmar              | 4GPF98-C1     | Natural         | TBC                             | TBC                                    | TBC                                   | 38                                   |
| CBS 35M           | 35                                   | MAN                 | E 0834 E 302  | Natural         | 38                              | 40                                     | 22                                    | 62                                   |
| CBS 50M           | 50                                   | MAN                 | E 0834 E 302  | Natural         | 54                              | 46                                     | 33                                    | 79                                   |
| CBS 70M           | 71                                   | MAN                 | E 0836 E 302  | Natural         | 75                              | 63                                     | 46                                    | 109                                  |
| CBS 90            | 90                                   | CBS                 | EGE-06L       | Natural         | 95                              | 109                                    | 54                                    | 163                                  |
| CBS 100           | 100                                  | CBS                 | EGE-06L       | Natural         | 105                             | 116                                    | 59                                    | 175                                  |
| CBS 110           | 110                                  | CBS                 | EGE-06L       | Natural         | 116                             | 123                                    | 63                                    | 186                                  |
| CBS 125           | 123                                  | CBS                 | EGE-06L       | Natural         | 130                             | 131                                    | 69                                    | 200                                  |
| CBS 135           | 135                                  | CBS                 | EGE-08V       | Natural         | 143                             | 147                                    | 72                                    | 218                                  |
| CBS 150           | 152                                  | CBS                 | EGE-08V       | Natural         | 160                             | 156                                    | 80                                    | 236                                  |
| CBS 165           | 165                                  | CBS                 | EGE-12V       | Natural         | 173                             | 196                                    | 89                                    | 284                                  |
| CBS 185           | 185                                  | CBS                 | EGE-12V       | Natural         | 194                             | 210                                    | 98                                    | 309                                  |
| CBS 210           | 210                                  | CBS                 | EGE-12V       | Natural         | 220                             | 226                                    | 111                                   | 337                                  |
| CBS 200M          | 201                                  | MAN                 | E 2876 LE 302 | Turbocharged    | 210                             | 120                                    | 143                                   | 263                                  |
| CBS 230           | 229                                  | ENER-G              | EGE-12V       | Natural         | 240                             | 237                                    | 121                                   | 358                                  |
| CBS 250M          | 255                                  | MAN                 | E 2818 LE 322 | Turbocharged    | 265                             | 176                                    | 145                                   | 321                                  |
| CBS 310           | 310                                  | Perkins             | 4006-23 TRS1  | Turbocharged    | 322                             | 152                                    | 205                                   | 357                                  |
| CBS 375           | 378                                  | Perkins             | 4006-23 TRS2  | Turbocharged    | 393                             | 162                                    | 239                                   | 401                                  |
| CBS 400M          | 404                                  | MAN                 | E 2842 LE 322 | Turbocharged    | 420                             | 291                                    | 222                                   | 513                                  |
| CBS 425           | 430                                  | Perkins             | 4008-30 TRS1  | Turbocharged    | 447                             | 189                                    | 279                                   | 468                                  |
| CBS 500           | 506                                  | Perkins             | 4008-30 TRS2  | Turbocharged    | 526                             | 211                                    | 316                                   | 527                                  |
| CBS 530M          | 529                                  | MAN                 | E 3262 LE 202 | Turbocharged    | 550                             | 336                                    | 312                                   | 648                                  |

# CHP Sizes

## Internal Packages – Small Scale CHP





# Typical Large CHP Range

(400V 3ph<sup>(1)</sup> & 500NO<sub>x</sub>/Nm<sup>3(2,3)</sup>)

| Designation | Minimum Methane No | kW <sub>e</sub> <sup>(4,7)</sup> | kW <sub>thw</sub> <sup>(8,9)</sup> | kW <sub>ex</sub> <sup>(9,10)</sup> | kg/h Steam <sup>(9,10,11)</sup> | kW <sub>gas</sub> - LHV <sup>(12)</sup> | kW <sub>gas</sub> - HHV <sup>(13)</sup> | Elec Eff. <sup>(14)</sup> | Thermal Eff. <sup>(14)</sup> | Total Eff. <sup>(14)</sup> |
|-------------|--------------------|----------------------------------|------------------------------------|------------------------------------|---------------------------------|---|---|---------------------------|------------------------------|----------------------------|
| CBS 770     | ≥70 <sup>(6)</sup> | 776                              | 401                                | 422                                | 534                             | 1,832                                   | 2,026                                   | 42.4%                     | 44.9%                        | 87.3%                      |
| CBS 850     | ≥80                | 854                              | 443                                | 448                                | 564                             | 1,993                                   | 2,204                                   | 42.8%                     | 44.7%                        | 87.6%                      |
| CBS 1010    | ≥80                | 1,012                            | 475                                | 461                                | 569                             | 2,298                                   | 2,542                                   | 44.0%                     | 40.7%                        | 84.8%                      |
| CBS 1160    | ≥70 <sup>(6)</sup> | 1,169                            | 600                                | 628                                | 795                             | 2,731                                   | 3,020                                   | 42.8%                     | 45.0%                        | 87.8%                      |
| CBS 1280    | ≥80                | 1,287                            | 664                                | 659                                | 828                             | 2,974                                   | 3,289                                   | 43.3%                     | 44.5%                        | 87.8%                      |
| CBS 1520    | ≥80                | 1,523                            | 712                                | 691                                | 852                             | 3,438                                   | 3,802                                   | 44.3%                     | 40.8%                        | 85.1%                      |
| CBS 1560    | ≥70 <sup>(6)</sup> | 1,560                            | 885                                | 777                                | 976                             | 3,649                                   | 4,036                                   | 42.8%                     | 45.5%                        | 88.3%                      |
| CBS 1710    | ≥80                | 1,718                            | 974                                | 821                                | 1,023                           | 3,991                                   | 4,414                                   | 43.0%                     | 45.0%                        | 88.0%                      |
| CBS 1950    | ≥70 <sup>(6)</sup> | 1,948                            | 1,048                              | 1,016                              | 1,285                           | 4,555                                   | 5,038                                   | 42.8%                     | 45.3%                        | 88.1%                      |
| CBS 2025    | ≥80                | 2,028                            | 965                                | 936                                | 1,159                           | 4,573                                   | 5,058                                   | 44.3%                     | 41.6%                        | 85.9%                      |
| CBS 2150    | ≥80                | 2,145                            | 1,161                              | 1,078                              | 1,356                           | 4,990                                   | 5,519                                   | 43.0%                     | 44.9%                        | 87.9%                      |
| CBS 2530    | ≥80                | 2,530                            | 1,200                              | 1,147                              | 1,426                           | 5,748                                   | 6,357                                   | 44.0%                     | 40.8%                        | 84.8%                      |

1) 415V is available for all units. Information for the 11kV units are on Pages 3 & 4;

2) NO<sub>x</sub> number at 5% O<sub>2</sub>. Please see Pages 2 and 4 for ≤250mgNO<sub>x</sub>/Nm<sup>3</sup> configurations;

3) Normal cubic meter is 1013.25mbar and 273.15°K;

4) Based on standard reference conditions according to ISO 3046-1: P<sub>atm</sub> = 1000mbar, T<sub>air</sub> = 25°C & RH<sub>air</sub> = 30%;

6) Variant available for high ambient temperatures with second stage aftercooler at 53°C. Variant requires MN≥80 for same mechanical & electrical output;

7) Gross power as measured at the generator terminals at nominal voltage and frequency & PF = 1.00;

8) Inclusive of recovered heat from engine block, lube oil and first stage aftercooler only (ie second stage aftercooler at 42°C omitted);

9) Subject to ISO 3046 tolerances (+/- 8%); 10) Exhaust heat recovered to 120°C;

11) Estimated values based on 7bar<sub>g</sub> dry saturated steam (T<sub>sat</sub> = 170.43°C), boiler feedwater at 85°C & no economiser on boiler.

13) Derived from LHV figure with additional 10.6% to allow for latent heat of vaporisation - this figure to be used for economic calculations.



# Large CHP Range ( 400kWe – 4.0MWe)

## Typical Features

- Contained package
- Special acoustic package
- Options for site integration
- Lower noise options
- Plug & Play
- Portable Asset



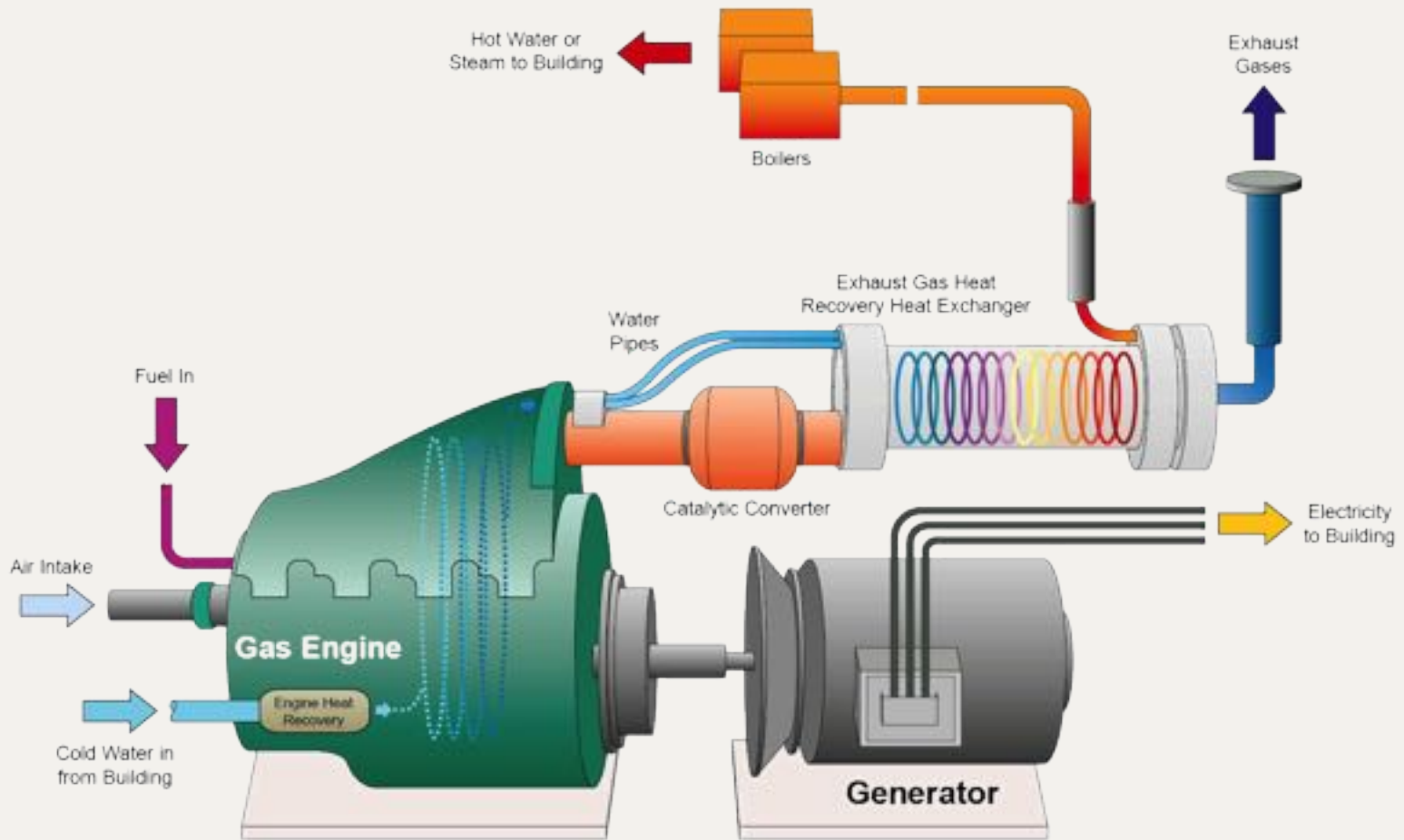
# Large CHP Range – External Packages



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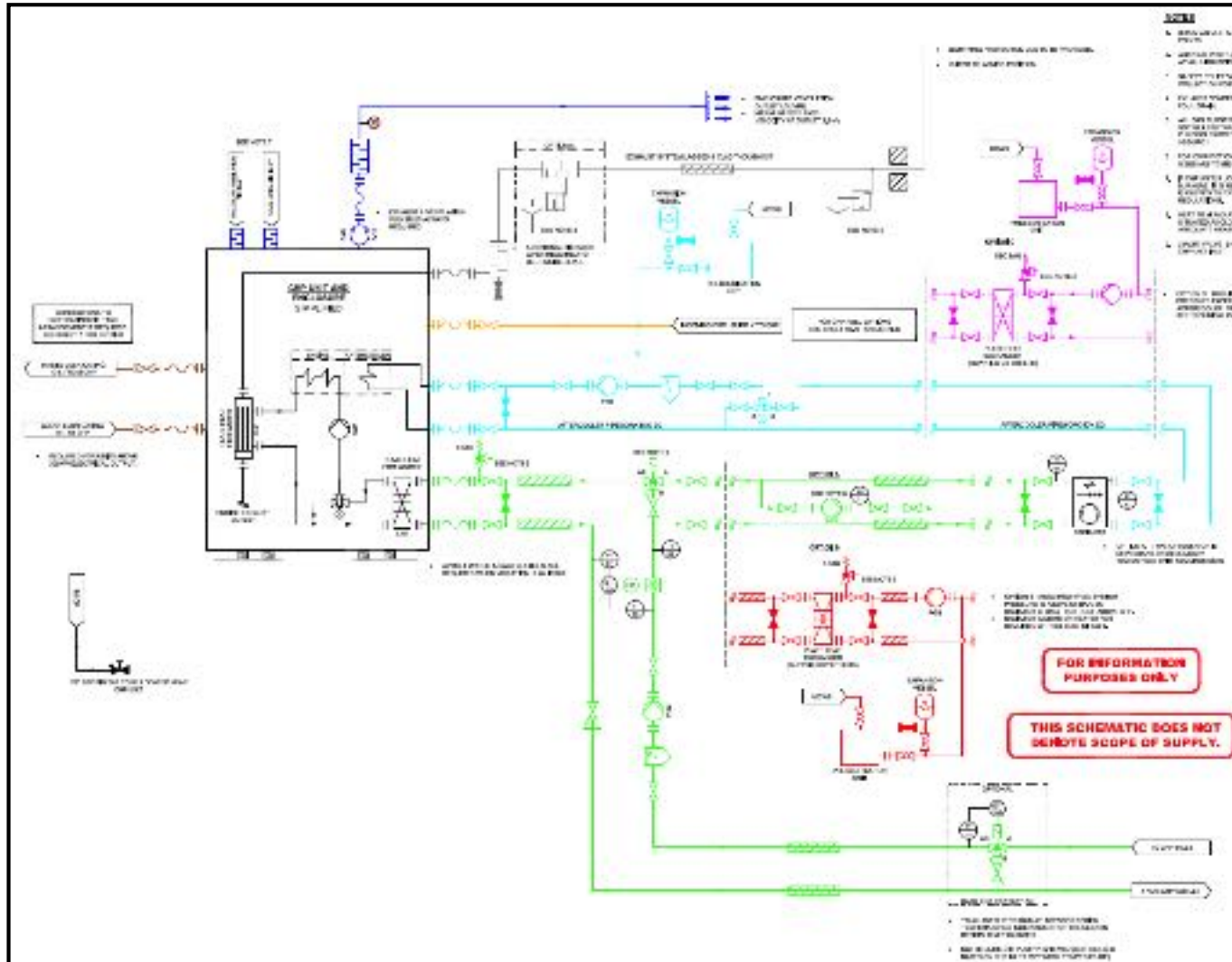
# What makes up a CHP unit?

# What makes up a CHP unit?





# Component Parts: P&ID's

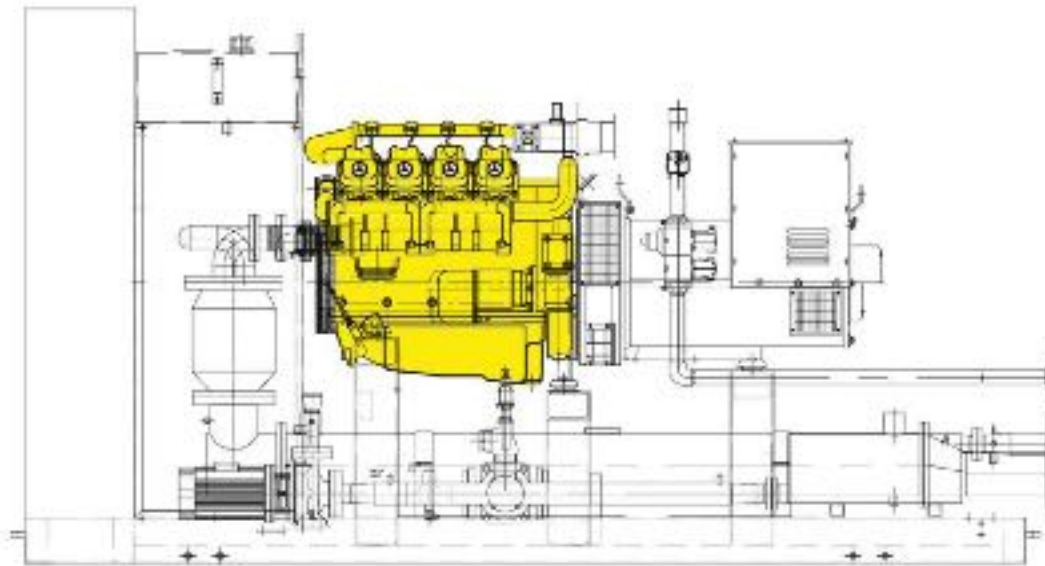




# Component Parts

## Prime Mover

- Gas reciprocating engine (*typically*)
- Commercially proven diesel engines
- Very little modifications: only fuel ignition & cylinder compression ratio reduction
- Incredibly strong, reliable & designed to cope with the stress of diesel (> Gas)



# Component Parts

## Prime Mover

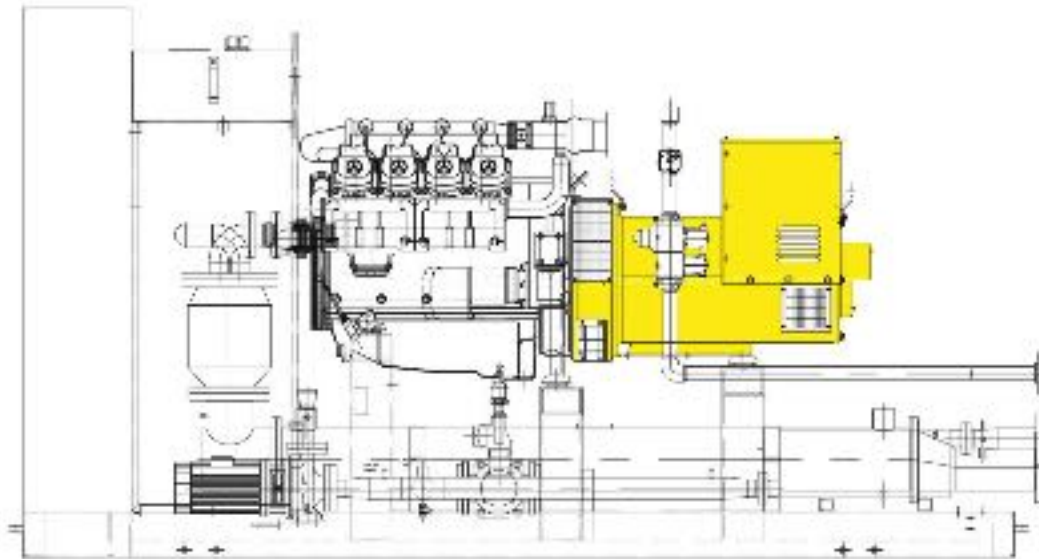
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- Commercially proven diesel engines
- Very little modifications: only fuel ignition & cylinder compression ratio reduction
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# Component Parts

## Generator

- Windings Designed to reduce certain harmonics
- Optional power factor correction equipment available
- Ensures generation is at optimum power factor for site
- Meets the requirements of BS EN 60034, Quality Assured to ISO9001



# Component Parts

## Generator

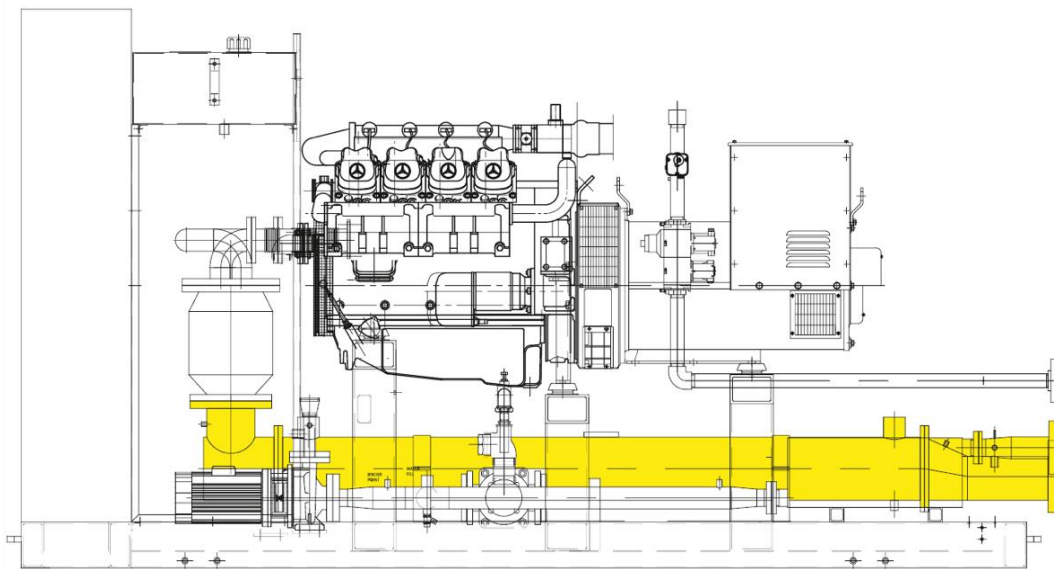
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# Component Parts

## Heat Recovery System

- Heat Recovery System varies with CHP model
- Takes “waste heat” from the engine exhaust gas – *Similar to a cars interior heater*
- The Heat Recovery System also takes 'waste heat' from the exhaust gas
- Cooling it from 600°C down to 120°C in the process





# Component Parts

## Heat Recovery System

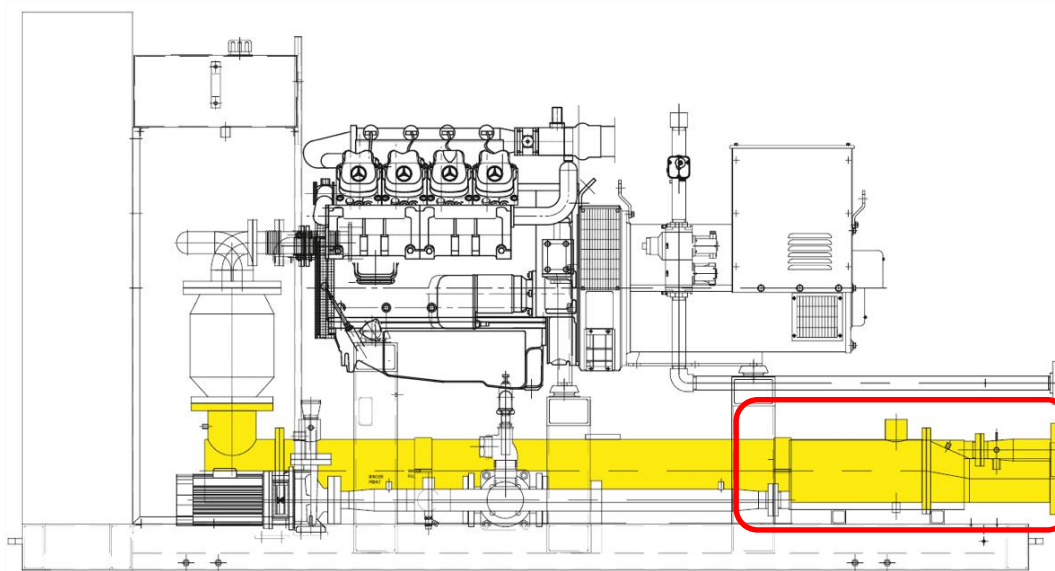
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# Component Parts

## Plate Heat Exchanger (Primary Isolation)

- High efficiency plate heat exchanger isolates from client side heat system
- Advantages of this are: Ease of maintenance & Security of heat supply
- Most CHP units provide heat to site at approximately 90°C



# Component Parts

## Plate Heat Exchanger (Primary Isolation)

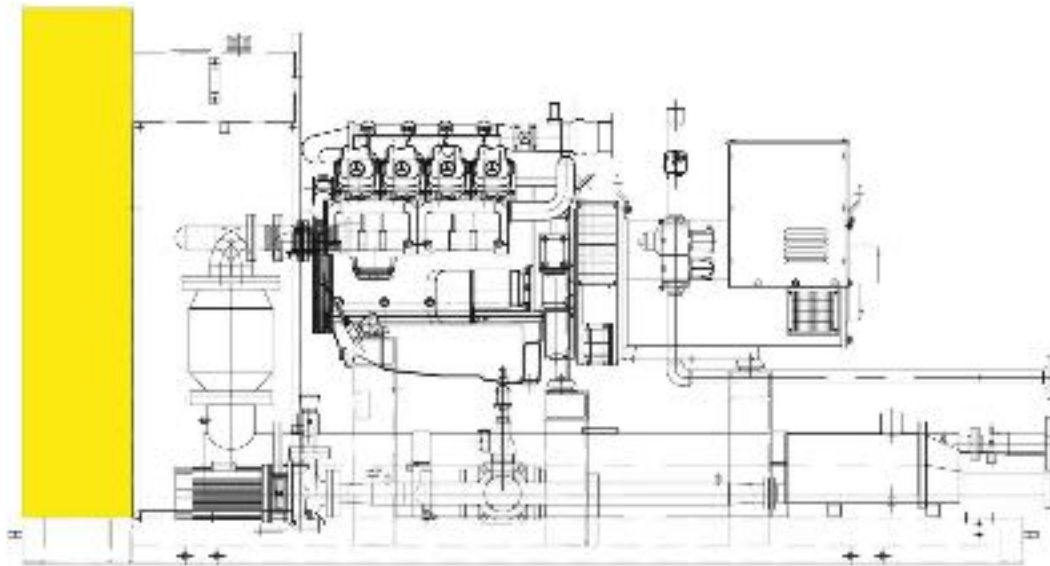
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# Component Parts

## E-POWER, Electrical Control & Monitoring

- E-POWER control system for CHP and plant room boilers
- Sophisticated Cloud based control and monitoring system
- Responsible for the energy flow to the clients' site
- Real time monitor and control of the prime mover, generator & heat recovery systems

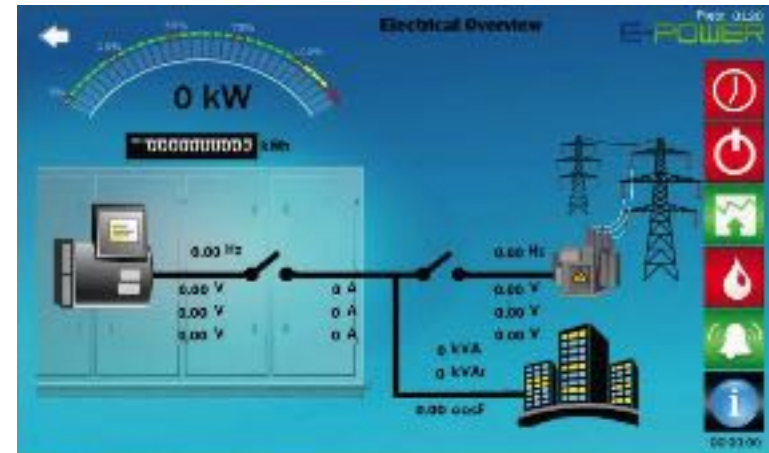


**Note: Broadband connection required at CHP site**

# Component Parts

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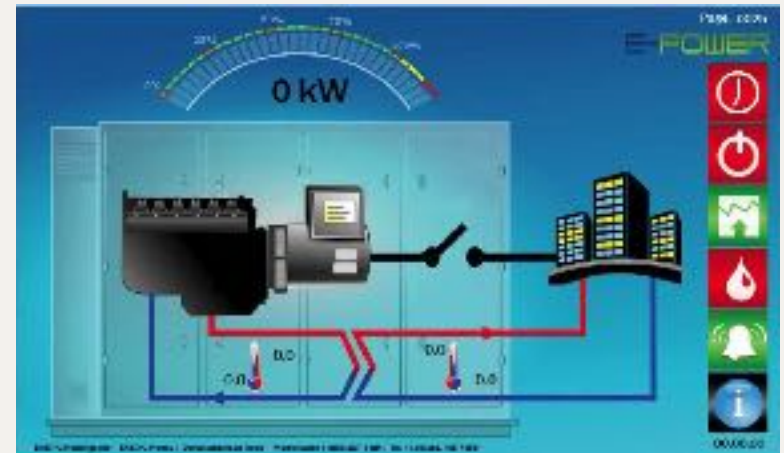
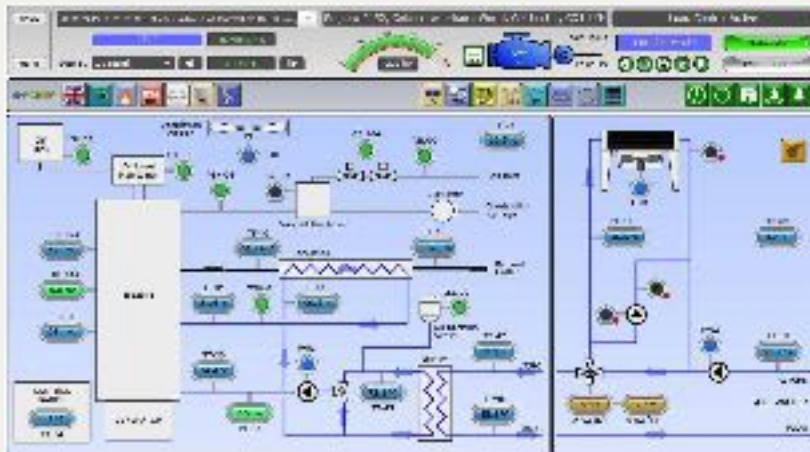
Note: Broadband connection required at CHP site



# Component Parts

## E-POWER, Electrical Control & Monitoring

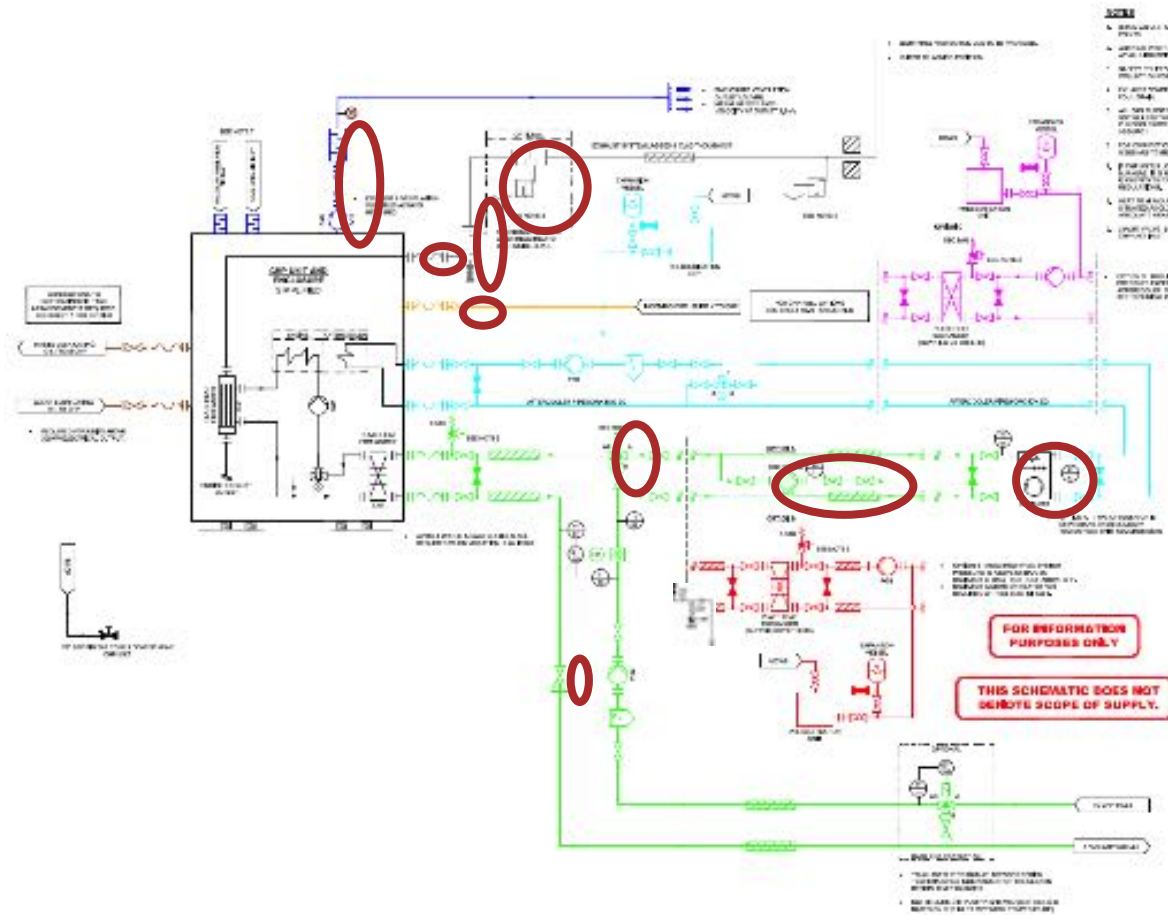
- E-POWER monitors 200+ parameters ensuring safe operation of multiple site plant and equipment
- 24/7 bureau allows immediate diagnosis
- Satellite tracking system routes the nearest engineer
- Local client interface via 7" colour touchscreen
- Live Remote information via Cloud
- Log in via web page for retrieval anywhere worldwide



Note: Broadband connection required at CHP site

# CHP & Heat Trim Radiator & Aftercooler:

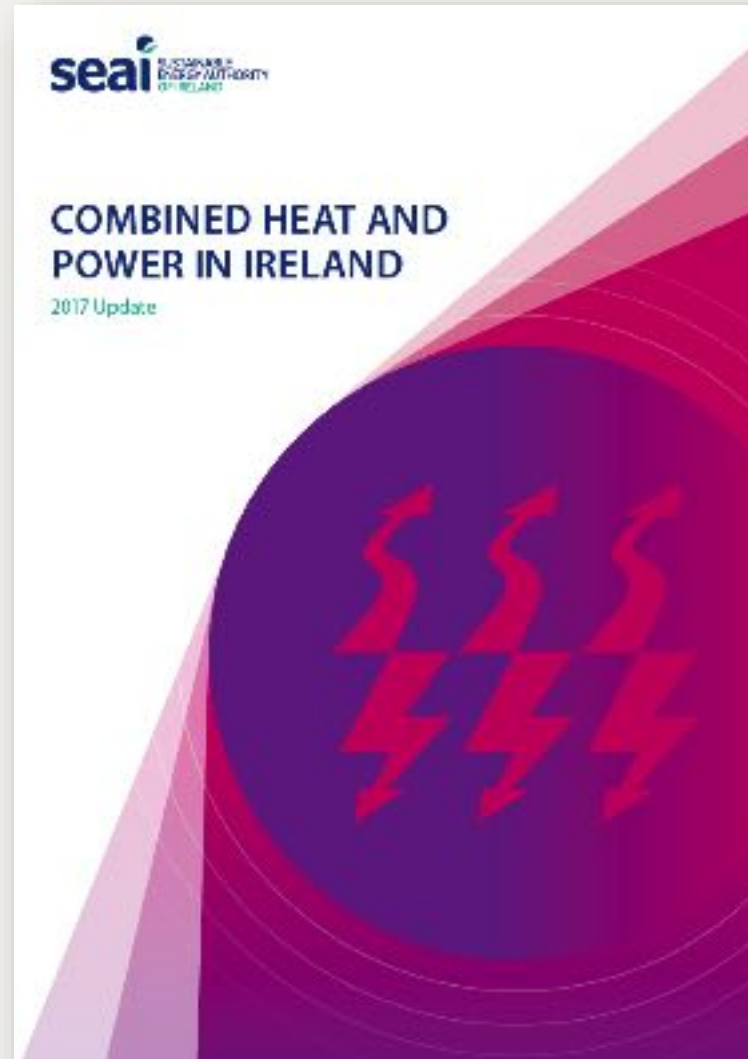
## Application Components (Optional)



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Which fuels are  
best for CHP?

# Which Fuels are best for CHP?





# Which Fuels are best for CHP?

## Overview

### Capacity

- The installed capacity of CHP in Ireland at the end of 2016 was 343 MWe (404 units), of which 312 MWe (284 units) was operational, a decrease of 0.4 MWe (0.1%) in operating capacity from 2015.

### CHP by Fuel

- Natural gas was the fuel of choice for 245 operational CHP units in 2016. Oil products made up the next most significant share with 20 units while biogas accounted for 15 units. The remainder was biomass and solid fuel with 7 units each.
- Natural gas fuelled 286 MWe (91% of the operational capacity in 2016. Biogas fuelled 8.4 MWe (2.7%), oil products 7.5 MWe (2.4%), biomass 5.4 MWe (1.7%) and solid fuel was used by the remaining 5.2 MWe (1.7%).
- Biomass and bioenergy (CHP) as renewable energy sources are counted towards Ireland's renewable energy targets. Renewable CHP contributed 0.2 percentage points to both RES-E and RES-H in 2016.

### CHP by Sector and Sub-Sectors

- There are a large number of relatively small units in the services sector. The services sector accounted for 87% of the units and 12% of the operational capacity.
- Within the services sector, hotels account for the majority (27%) of units while the leisure sub-sector (which includes swimming pools, leisure centres, gyms, etc.) is the second largest at 17%.
- The industry sector accounted for 12% of the units and 88% of the operational capacity.
- The food sub-sector of industry contains the largest number of units with 47% of units and 23% of industrial operational capacity.

## CHP Electricity Generation

- In 2016, 7.1% of Ireland's electricity was from CHP installations, compared with 7.9% in 2015.

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## CHP by Fuel

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- Natural gas was the operational CHP units made up the next most units while biogas accounted remainder was biomass each.

- Natural gas fuelled 286 MWe (91% of operational capacity in 2016. Biogas fuelled 8.4 MWe (2.7%), oil products 7.5 MWe (2.4%), biomass 5.4 MWe (1.7%) and solid fuel was used by the remaining 5.2 MWe (1.7%).

- Biomass and bioenergy (CHP) as renewable energy sources are counted towards Ireland's renewable energy targets. Renewable CHP contributed 0.2 percentage points to both RES-E and RES-H in 2016.

## Primary Energy Savings

- There was a primary energy saving of 24% or 2,071 GWh from CHP plants in 2016 compared to separate heat and electricity production.

## CHP Fuel Input and Thermal/Electrical Outputs

- In 2016, fuel input decreased by 1.3%, estimated useful heat output decreased by 6.1% while electricity output increased by 2.1%.
- The overall stock of CHP installations has become more efficient, increasing from 76% in 2001 to an efficiency of 82% in 2016.



# Which Fuels are best for CHP?

**Table 1: Number of Units and Operational Capacity by Fuel in 2016**

|              | No. of Units | Operational Capacity<br>MWe | No. of Units<br>% | Operational Capacity<br>% |
|--------------|--------------|-----------------------------|-------------------|---------------------------|
| Natural Gas  | 245          | 285.5                       | 86.3%             | 91.5%                     |
| Solid Fuels  | 2            | 5.2                         | 0.7%              | 1.7%                      |
| Biomass      | 2            | 5.4                         | 0.7%              | 1.7%                      |
| Oil Fuels    | 20           | 7.5                         | 7.0%              | 2.4%                      |
| Biogas       | 15           | 8.4                         | 5.3%              | 2.7%                      |
| <b>Total</b> | <b>284</b>   | <b>312.1</b>                | <b>100%</b>       | <b>100%</b>               |

Source: SEAI

Table 1 illustrates the operational capacity and number of units by fuel in 2016. Oil fuels used are liquefied petroleum gas (LPG), heavy fuel oil, refinery gas and biodiesel. Natural gas was the fuel of choice for 285.5 MWe (245 units) in 2016. It is worth noting that there is a single 160 MWe gas plant which dominates. Biogas made up the next most significant share with 8.4 MWe (15 units) followed by oil fuels with 7.5 MWe (20 units) and biomass accounted for 5.4 MWe (2 units). The remainder was solid fuels at 5.2 MWe (2 units).



# Fuel Heating Values & Efficiency



**Beware of Lower  
Heating Value  
(LHV)**





## Lower Heating Value (LHV)

*“The usable energy content of Gas when the water vapour is produced during fuel combustion and remains gaseous”*

Vapour is not condensed to water

Latent heat of vaporisation of water is not usable

**“Lower Heating Value”**



## Lower Heating Value (LHV)

Condensing Boiler or CHP with Condensing circuit:

**Efficiencies in excess of 100% !**

LHV assumes all water is in vapour state after combustion

**Lower HV gives Unrealistic Efficiencies**

*Also known as:*

Net Calorific Value (NCV)

Lower Calorific Value (LCV)



## Higher Heating Value (HHV)

**H.H.V.** = latent heat of vaporization of water is usable

Cannot exceed 100% Thermodynamic Heating Efficiency

**HHV** assumes water is in liquid state after combustion

**“Higher Heating Value”**





## Higher Heating Value (HHV)

Thermodynamic Heat of Combustion:

*“Enthalpy change for the reaction assumes a common temperature of the compounds before and after combustion...”*

\* Remember: **“Higher HV gives Lower Efficiencies”**

*(Realistic)*

***11% approx. difference (natural gas)***

Also known as:

Gross Energy

Gross Calorific Value (GCV)

Higher Calorific Value (HCV)



## LHV vs HHV (So What?)

Fuel (**Gas**) is purchased with **HHV** energy content

Therefore assuming a CHP will only consume the **LHV** amount

**11% underestimate  
of fuel spend!**



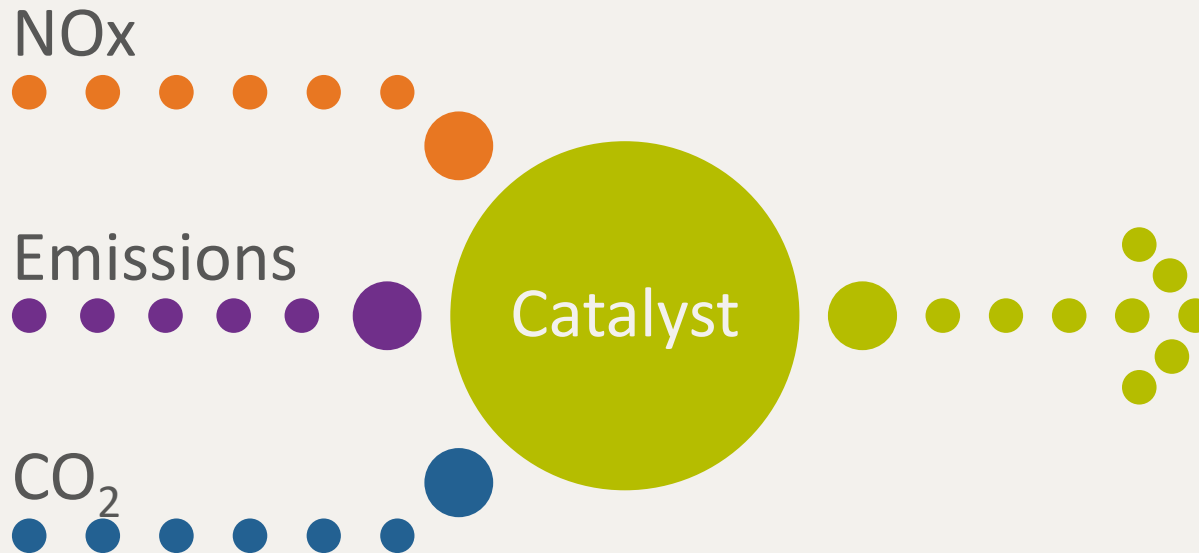
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# A look at emissions in the UK



# Exhaust – NOx Emissions

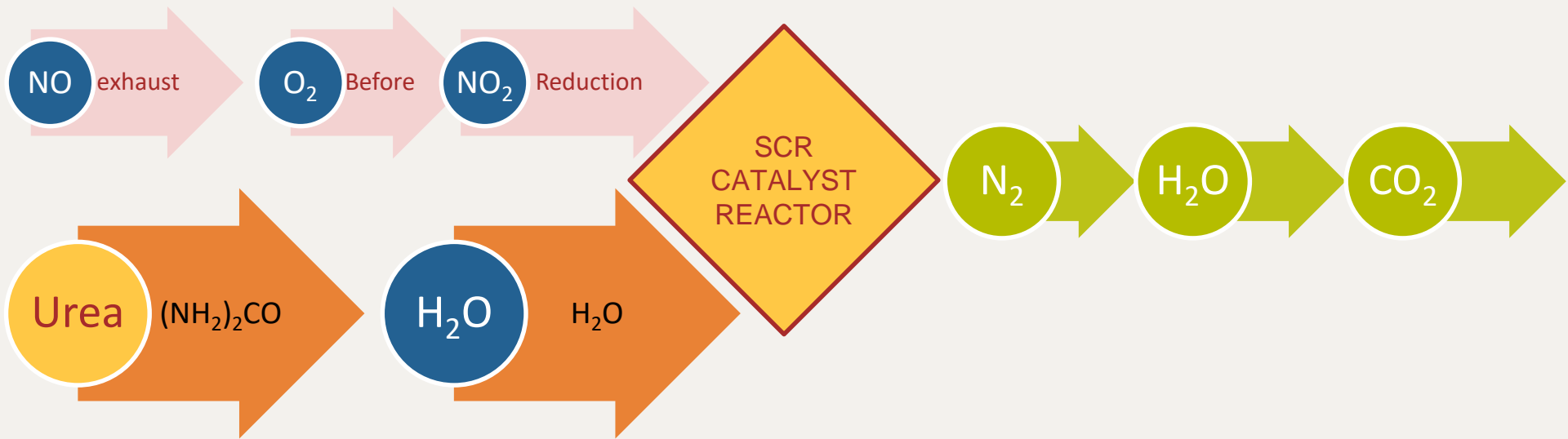
| NOx Levels                                 | Emissions @ 5% O <sub>2</sub> |
|--|-------------------------------|
| Standard CHP                               | 500mg/Nm <sup>3</sup>         |
| CHP + Integrated Catalyst                  | 250mg/Nm <sup>3</sup>         |
| CHP + Integrated Low NOx Catalyst          | 50mg/Nm <sup>3</sup>          |
| <i>*Selective Catalyst Reduction (SCR)</i> | ?                             |





# Exhaust – Selective Catalytic Reduction

| NOx Levels  | Emissions @ 5% O <sub>2</sub> |
|---|-------------------------------|
| Selective Catalyst Reduction (SCR)<br>+ External Plant to CHP | 10 – 50mg/Nm <sup>3</sup>     |



# Exhaust – Selective Catalytic Reduction

| NOx Levels  | Emissions @ 5% O <sub>2</sub> |
|---|-------------------------------|
| Selective Catalyst Reduction (SCR)<br>+ External Plant to CHP | 10mg/Nm <sup>3</sup>          |
| Increased Cost of SCR Plant                                   |                               |
| Increased Cost of Installation                                |                               |
| Delivery of consumable + Emissions from delivery vehicle      |                               |
| Cost of consumable  |                               |
| Cost of Maintenance of SCR                                    |                               |

---

# CHP Economics

# What is the value proposition?

**Reduced:  
Energy Costs  
&  
Carbon  
Footprint**



# CHP Economics

## Dependent on:

- Energy Demand Profiles
- Spark Spread
- Operational Hours  
(Approx. > 4,000hrs P.A.)

*Now, let's look at an example.....*





# Product selection: 230kWe (Economic Example)

| Product Reference     | Electrical Output kW <sub>e</sub> | Engine Manufacturer | Engine Type   | Aspiration Type | Output Brake kW <sub>b</sub> | Output Jacket Water kW <sub>th</sub> | Output Exhaust Gas kW <sub>th</sub> | Total Heat Output kW <sub>th</sub> | Fuel Input (LHV) kW | Fuel Input (HHV) kW | Max Return Operating Temp °C | Generator Type | Generator Efficiency % | Overall Unit Efficiency (LHV) % |
|-----------------------|-----------------------------------|---------------------|---------------|-----------------|------------------------------|--------------------------------------|-------------------------------------|------------------------------------|---------------------|---------------------|------------------------------|----------------|------------------------|---------------------------------|
| CBS 4                 | 4                                 | Yanmar              | 3GPF68-C      | Natural         | TBC                          | TBC                                  | TBC                                 | 8                                  | 15                  | 16                  | 55                           | -              | TBC                    | 84.8                            |
| CBS 10                | 10                                | Yanmar              | 3GPF88-C      | Natural         | TBC                          | TBC                                  | TBC                                 | 17                                 | 32                  | 36                  | 68                           | -              | TBC                    | 84.5                            |
| CBS 25                | 25                                | Yanmar              | 4GPF98-C1     | Natural         | TBC                          | TBC                                  | TBC                                 | 38                                 | 75                  | 82                  | 75                           | -              | TBC                    | 85.2                            |
| CBS 35M Mk1           | 35                                | MAN                 | E 0834 E 302  | Natural         | 38                           | 40                                   | 22                                  | 62                                 | 113                 | 125                 | 80                           | UCI224G-311    | 92.8                   | 85.9                            |
| CBS 35M Mk1 (Low NOx) | 35                                | MAN                 | E 0834 E 302  | Natural         | 38                           | 40                                   | 22                                  | 62                                 | 113                 | 125                 | 80                           | UCI224G-311    | 92.8                   | 85.9                            |
| CBS 50M Mk1           | 50                                | MAN                 | E 0834 E 302  | Natural         | 54                           | 46                                   | 33                                  | 79                                 | 148                 | 164                 | 80                           | UCI224G-311    | 92.9                   | 87.5                            |
| CBS 50M Mk1 (Low NOx) | 50                                | MAN                 | E 0834 E 302  | Natural         | 54                           | 46                                   | 33                                  | 79                                 | 148                 | 164                 | 80                           | UCI224G-311    | 92.9                   | 87.5                            |
| CBS 70M               | 71                                | MAN                 | E 0836 E 302  | Natural         | 75                           | 63                                   | 46                                  | 109                                | 204                 | 226                 | 80                           | UCI274E-311    | 94.1                   | 88.2                            |
| CBS 70M (Low NOx)     | 71                                | MAN                 | E 0836 E 302  | Natural         | 75                           | 63                                   | 46                                  | 109                                | 204                 | 226                 | 80                           | UCI274E-311    | 94.1                   | 88.2                            |
| CBS 90                | 90                                | CBS                 | EGE-06L       | Natural         | 95                           | 109                                  | 54                                  | 163                                | 280                 | 309                 | 80                           | UCI274H-311    | 94.9                   | 90.4                            |
| CBS 90 (Low NOx)      | 90                                | CBS                 | EGE-06L       | Natural         | 95                           | 109                                  | 54                                  | 163                                | 280                 | 309                 | 80                           | UCI274H-311    | 94.9                   | 90.4                            |
| CBS 100               | 100                               | CBS                 | EGE-06L       | Natural         | 105                          | 116                                  | 59                                  | 175                                | 304                 | 336                 | 80                           | UCI274H-311    | 95.0                   | 90.3                            |
| CBS 100 (Low NOx)     | 100                               | CBS                 | EGE-06L       | Natural         | 105                          | 116                                  | 59                                  | 175                                | 304                 | 336                 | 80                           | UCI274H-311    | 95.0                   | 90.3                            |
| CBS 110               | 110                               | CBS                 | EGE-06L       | Natural         | 116                          | 123                                  | 63                                  | 186                                | 328                 | 363                 | 80                           | UCI274H-311    | 95.0                   | 90.1                            |
| CBS 110 (Low NOx)     | 110                               | CBS                 | EGE-06L       | Natural         | 116                          | 123                                  | 63                                  | 186                                | 328                 | 363                 | 80                           | UCI274H-311    | 95.0                   | 90.1                            |
| CBS 125               | 123                               | CBS                 | EGE-06L       | Natural         | 129                          | 130                                  | 69                                  | 199                                | 359                 | 397                 | 80                           | UCI274H-311    | 95.0                   | 89.8                            |
| CBS 125 (Low NOx)     | 123                               | CBS                 | EGE-06L       | Natural         | 129                          | 130                                  | 69                                  | 199                                | 359                 | 397                 | 80                           | UCI274H-311    | 95.0                   | 89.8                            |
| CBS 135               | 135                               | CBS                 | EGE-08V       | Natural         | 143                          | 147                                  | 72                                  | 218                                | 395                 | 437                 | 80                           | UCDI274K-311   | 94.7                   | 89.4                            |
| CBS 135 (Low NOx)     | 135                               | CBS                 | EGE-08V       | Natural         | 143                          | 147                                  | 72                                  | 218                                | 395                 | 437                 | 80                           | UCDI274K-311   | 94.7                   | 89.4                            |
| CBS 150               | 150                               | CBS                 | EGE-08V       | Natural         | 159                          | 155                                  | 79                                  | 235                                | 429                 | 475                 | 80                           | UCDI274K-311   | 94.7                   | 89.8                            |
| CBS 150 (Low NOx)     | 150                               | CBS                 | EGE-08V       | Natural         | 159                          | 155                                  | 79                                  | 235                                | 429                 | 475                 | 80                           | UCDI274K-311   | 94.7                   | 89.8                            |
| CBS 165               | 165                               | CBS                 | EGE-12V       | Natural         | 173                          | 196                                  | 89                                  | 284                                | 504                 | 558                 | 80                           | HCI444E-311    | 95.5                   | 89.2                            |
| CBS 165 (Low NOx)     | 165                               | CBS                 | EGE-12V       | Natural         | 173                          | 196                                  | 89                                  | 284                                | 504                 | 558                 | 80                           | HCI444E-311    | 95.5                   | 89.2                            |
| CBS 185               | 185                               | CBS                 | EGE-12V       | Natural         | 194                          | 210                                  | 98                                  | 309                                | 550                 | 608                 | 80                           | HCI444E-311    | 95.5                   | 89.8                            |
| CBS 185 (Low NOx)     | 185                               | CBS                 | EGE-12V       | Natural         | 194                          | 210                                  | 98                                  | 309                                | 550                 | 608                 | 80                           | HCI444E-311    | 95.5                   | 89.8                            |
| CBS 210               | 210                               | CBS                 | EGE-12V       | Natural         | 220                          | 226                                  | 111                                 | 337                                | 606                 | 671                 | 80                           | HCI444E-311    | 95.5                   | 90.3                            |
| CBS 210 (Low NOx)     | 210                               | CBS                 | EGE-12V       | Natural         | 220                          | 226                                  | 111                                 | 337                                | 606                 | 671                 | 80                           | HCI444E-311    | 95.5                   | 90.3                            |
| CBS 230               | 228                               | CBS                 | EGE-12V       | Natural         | 239                          | 237                                  | 121                                 | 357                                | 648                 | 716                 | 80                           | HCI444E-311    | 95.4                   | 90.6                            |
| CBS 250M              | 254                               | MAN                 | E 2848 LE 322 | Turbocharged    | 265                          | 150                                  | 145                                 | 321                                | 680                 | 752                 | 80                           | HCI534C-311    | 95.9                   | 84.7                            |
| CBS 310               | 310                               | Perkins             | 4006-23 TRS1  | Turbocharged    | 322                          | 152                                  | 205                                 | 357                                | 820                 | 907                 | 80                           | HCI544E-311    | 96.2                   | 81.4                            |
| CBS 310 250NOx        | 310                               | Perkins             | 4006-23 TRS1  | Turbocharged    | 322                          | 150                                  | 212                                 | 362                                | 861                 | 952                 | 80                           | HCI544E-311    | 96.2                   | 78.1                            |
| CBS 375               | 375                               | Perkins             | 4006-23 TRS2  | Turbocharged    | 390                          | 162                                  | 237                                 | 399                                | 971                 | 1074                | 80                           | HCI544E-311    | 96.3                   | 79.8                            |
| CBS 375 250NOx        | 375                               | Perkins             | 4006-23 TRS2  | Turbocharged    | 390                          | 165                                  | 253                                 | 418                                | 1026                | 1135                | 80                           | HCI544E-311    | 96.3                   | 77.4                            |
| CBS 400M              | 404                               | MAN                 | E 2842 LE 322 | Turbocharged    | 420                          | 236                                  | 222                                 | 513                                | 1045                | 1156                | 80                           | HCI544E-311    | 96.3                   | 87.9                            |
| CBS 425               | 425                               | Perkins             | 4008-30 TRS1  | Turbocharged    | 442                          | 188                                  | 277                                 | 465                                | 1107                | 1224                | 80                           | HCI544E-311    | 96.3                   | 80.5                            |
| CBS 425 250NOx        | 425                               | Perkins             | 4008-30 TRS1  | Turbocharged    | 442                          | 200                                  | 296                                 | 496                                | 1159                | 1282                | 80                           | HCI544E-311    | 96.3                   | 79.6                            |
| CBS 500               | 500                               | Perkins             | 4008-30 TRS2  | Turbocharged    | 521                          | 210                                  | 314                                 | 524                                | 1286                | 1422                | 80                           | HCI634G-311    | 96.1                   | 79.8                            |
| CBS 500 250NOx        | 500                               | Perkins             | 4008-30 TRS2  | Turbocharged    | 521                          | 218                                  | 336                                 | 554                                | 1336                | 1478                | 78                           | HCI634G-311    | 96.1                   | 79.4                            |
| CBS 530M              | 531                               | MAN                 | E 3262 LE 202 | Turbocharged    | 550                          | 257                                  | 312                                 | 648                                | 1341                | 1483                | 80                           | HCI634H-311    | 96.5                   | 88.0                            |
| CBS 530M 250NOx       | 520                               | MAN                 | E 3262 LE 202 | Turbocharged    | 539                          | 270                                  | 329                                 | 688                                | 1368                | 1514                | 78                           | HCI634H-311    | 96.5                   | 88.2                            |

# Technical Datasheet Extract

## E230 (Low NOx) Natural Gas CHP Unit

| Energy Balance and Load Data at Power Factor 1        |          | Units              | 100%      | 75%       | 50%       |
|---|----------|--------------------|-----------|-----------|-----------|
| Electrical Output                                     | (+/-3%)  | kW                 | 229       | 171       | 114       |
| Electrical Efficiency (Net)                           | (+/-5%)  | %                  | 35.3%     | 33.1%     | 29.6%     |
| Heat Output   | (+/-10%) | kW                 | 357       | 292       | 217       |
| Thermal Efficiency (Net)                              | (+/-8%)  | %                  | 55.1%     | 56.3%     | 56.3%     |
| Fuel Input (Net / Gross)*                             | (+/-5%)  | kW                 | 648 / 716 | 519 / 574 | 386 / 427 |
| Total Efficiency (Net)                                | (+/-8%)  | %                  | 90.5%     | 89.5%     | 86.0%     |
| Heat Output from Jacket Water                         | (+/-8%)  | kW                 | 236       | 200       | 151       |
| Heat Output from Exhaust Gas @ Outlet Temp.           | (+/-8%)  | kW                 | 120       | 91        | 66        |
| Aftercooler Heat Output                               | (+/-8%)  | kW                 | N/A       | N/A       | N/A       |
| Radiated Heat Output                                  | (+/-8%)  | kW                 | 23        | 16        | 10        |
| Combustion Air Flow (30 C, 100 kPa, 30% RH)           | (+/-5%)  | m <sup>3</sup> /h  | 680       | 545       | 406       |
| Fuel Mass Flow ( $\rho = 0.75\text{kg}/\text{Nm}^3$ ) | (+/-5%)  | kg/h               | 48.6      | 38.9      | 28.9      |
| Fuel Volume Flow (LHV = 10kWh/Nm <sup>3</sup> )       | (+/-5%)  | Nm <sup>3</sup> /h | 64.8      | 51.9      | 38.6      |
| Exhaust Mass Flow (Wet)                               | (+/-5%)  | kg/h               | 849       | 680       | 505       |
| Exhaust Volume Flow @ Outlet Temp.                    | (+/-5%)  | m <sup>3</sup> /h  | 946       | 758       | 563       |

\* Natural gas Net and Gross fuel input figures are based on 36MJ/Nm<sup>3</sup> and 39.8MJ/Nm<sup>3</sup> respectively. The Gross figure is used when establishing UK fuel costs. Net figures are provided for ease of performance comparison with other technologies.

# Simple CHP Savings Calculations – 230kWe CHP

## CHP Hourly Running **Costs** =

|                           |                 |
|---------------------------|-----------------|
| + Fuel 716kW x 2.5c / kWh | = €17.90        |
| + Premier Plus O&M        | = € 3.00        |
| Hourly Operational Costs  | = <b>€20.90</b> |



# Simple CHP Savings Calculations – 230kWe CHP

CHP Hourly Energy Savings =

$$+ 229\text{kWe} \times 10\text{c/kWh} = \text{€}22.90$$

$$+ 357\text{kWth} / 80\% \times 2.5\text{c/kWh} = \text{€}11.19$$

$$\text{Hourly Energy Saving} = \text{€}34.09$$



# Simple CHP Savings Calculations – 230kWe CHP

Hourly Energy Savings = + £ 34.09

Hourly Running Costs = - £ 20.90

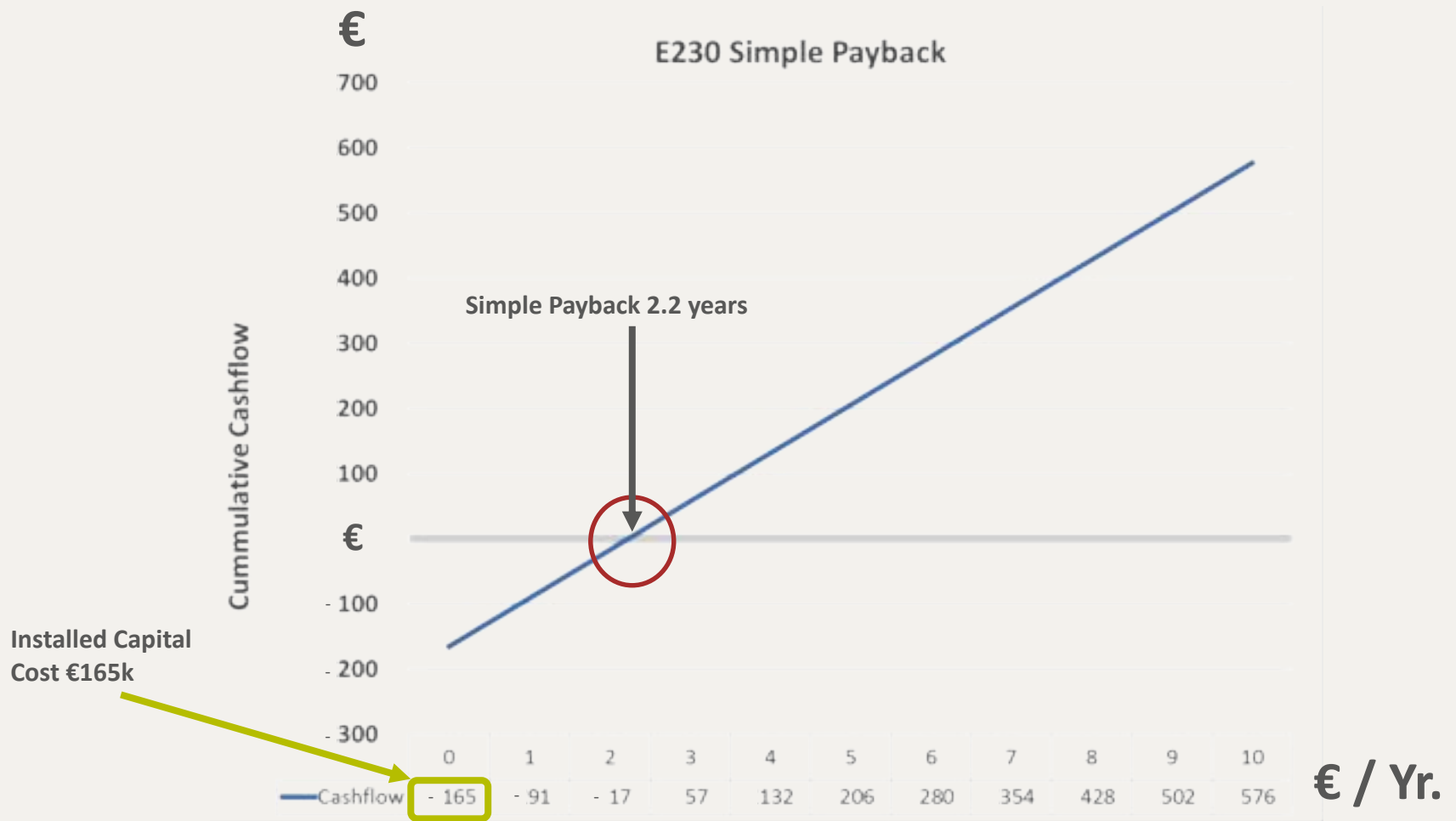
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**Net Saving = £13.19 per hour**

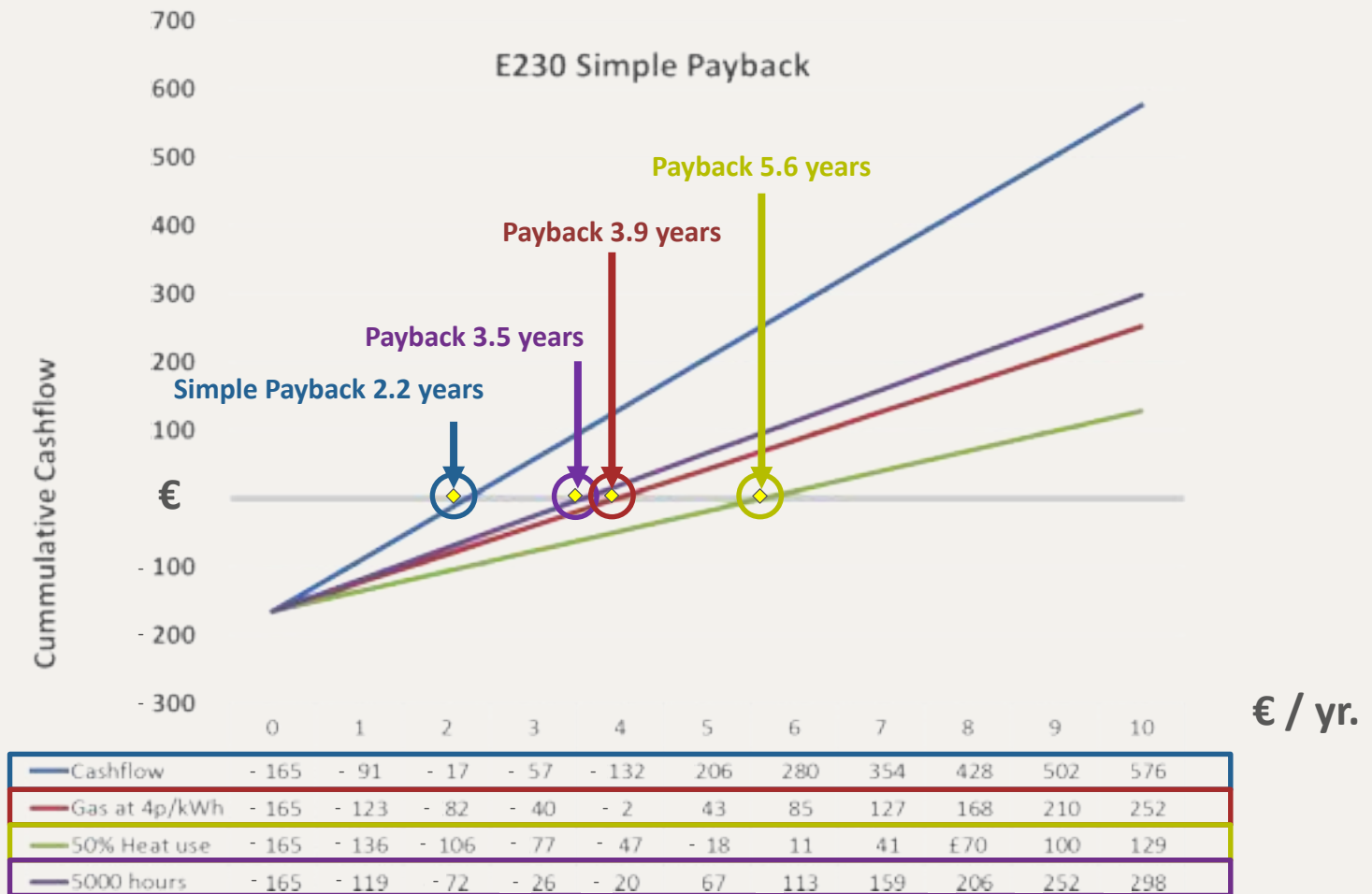
£103,989 per annum (7,884hrs.)



# Simple CHP Savings Calculations



# Sensitivities Analysis



# In Conclusion

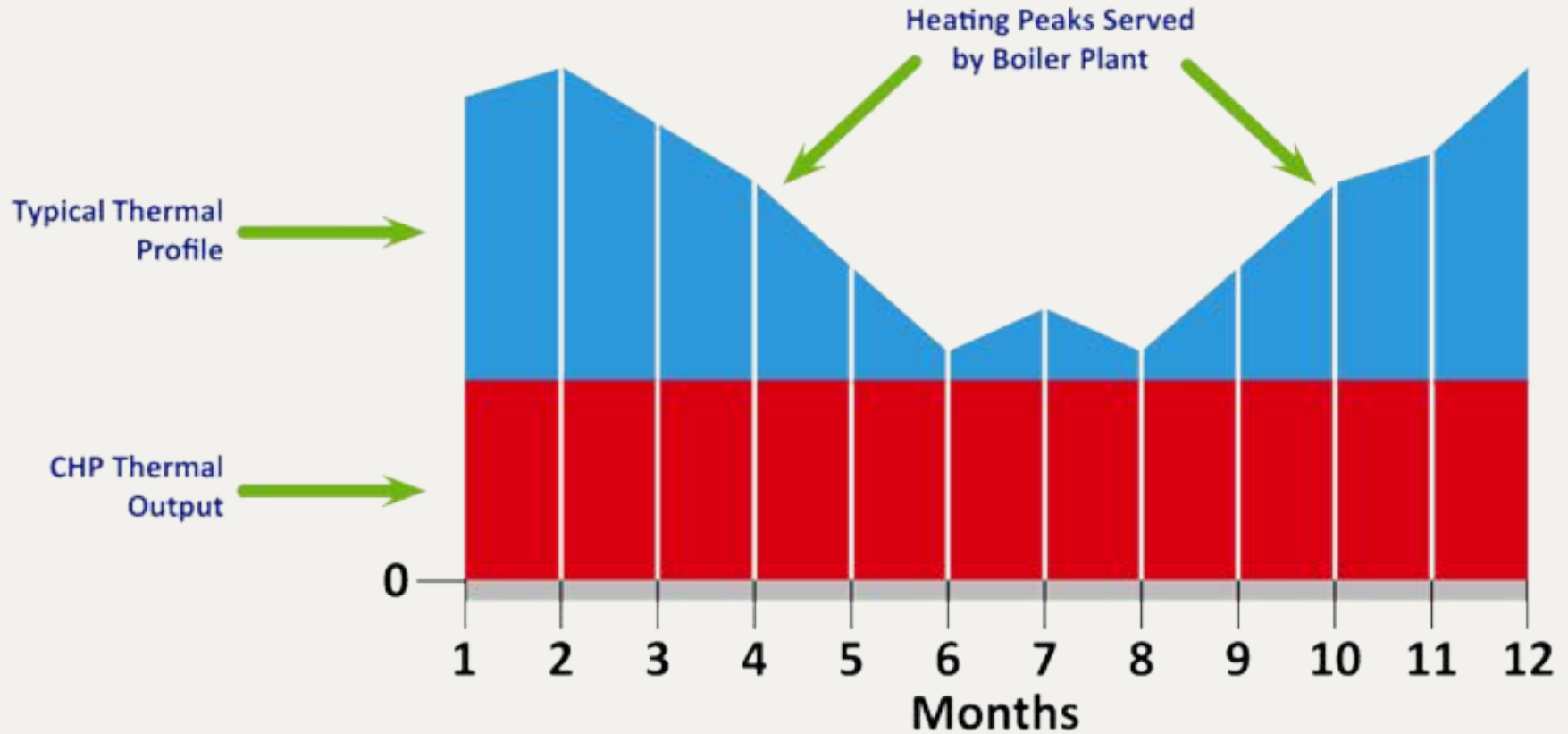
1. Desktop calculations for CHP economics are relatively “simple”
2. Complications arise in defining:
  - A. **Inputs** : e.g. *Spark Spread*
  - B. **Operating parameters**: e.g. *Size of CHP v’s load*
3. Change of inputs has significant Economic impact (as illustrated)
4. The devil is in the detail (*as we will later see*)

---

# Load Profiling: Impact on CHP

# CHP Sizing

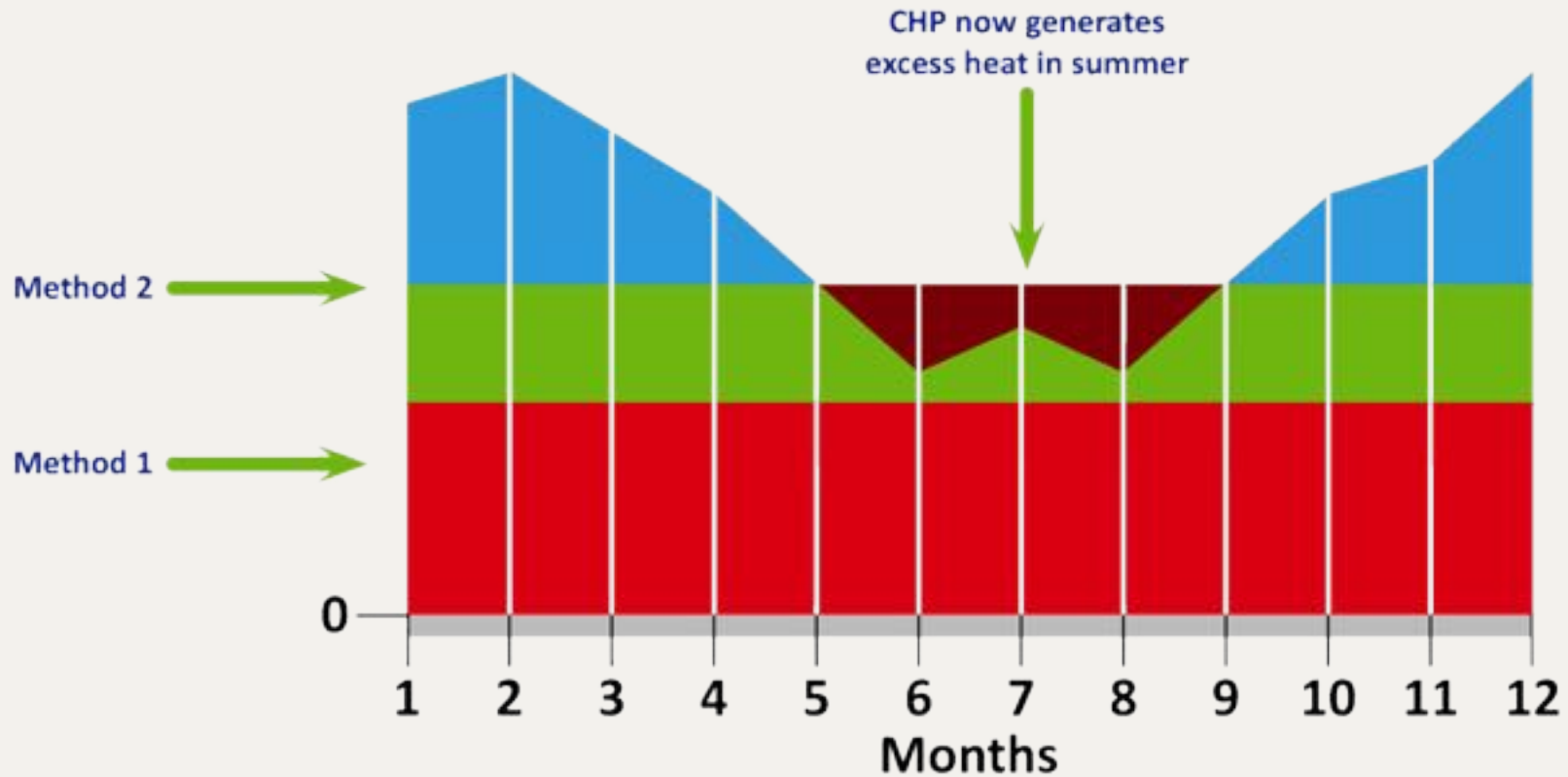
## Baseload Thermal (Method 1)





# CHP Sizing

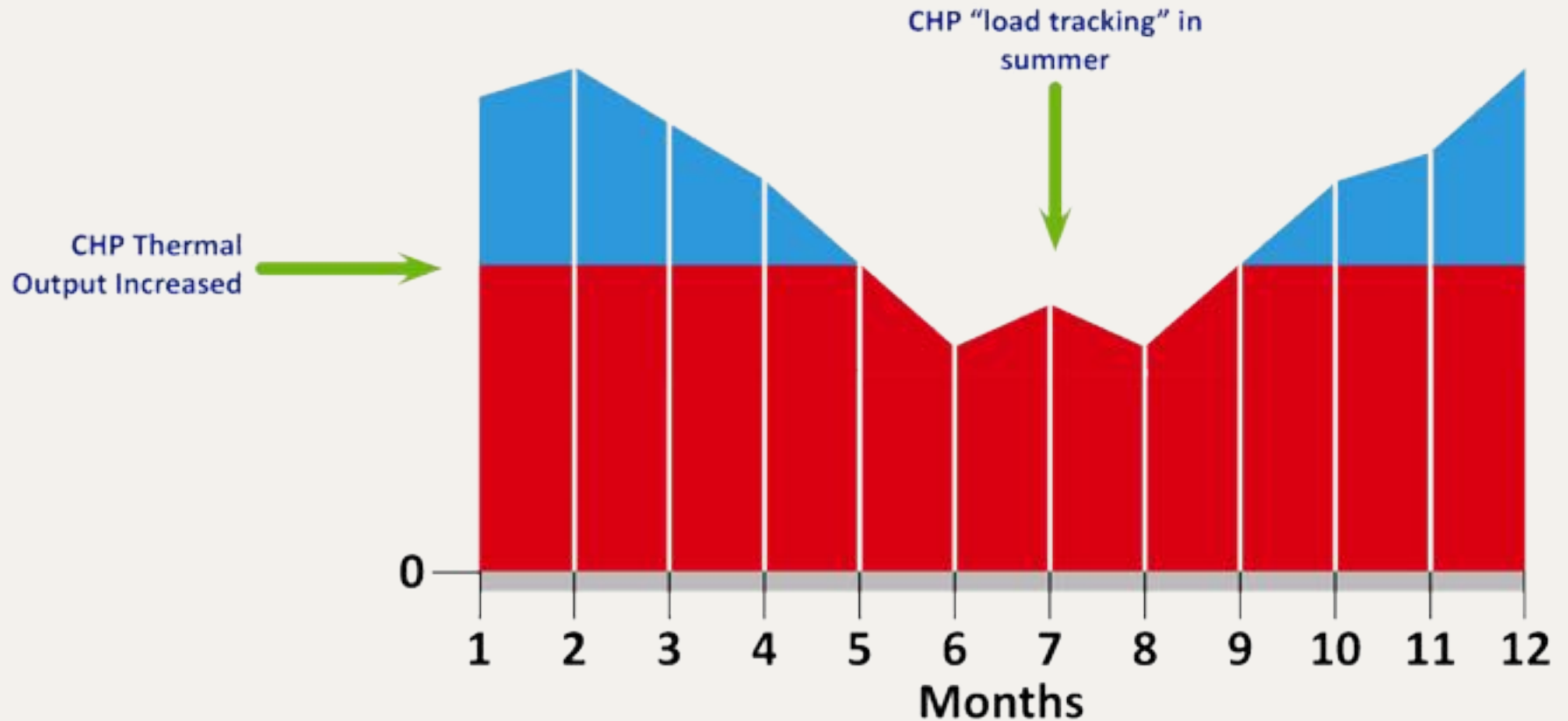
## Heat Trim (Method 2)



\*Allowance within CHP Quality Assurance (CHPQA) to trim up-to 30% of excess heat, while still meeting Quality Index of >105

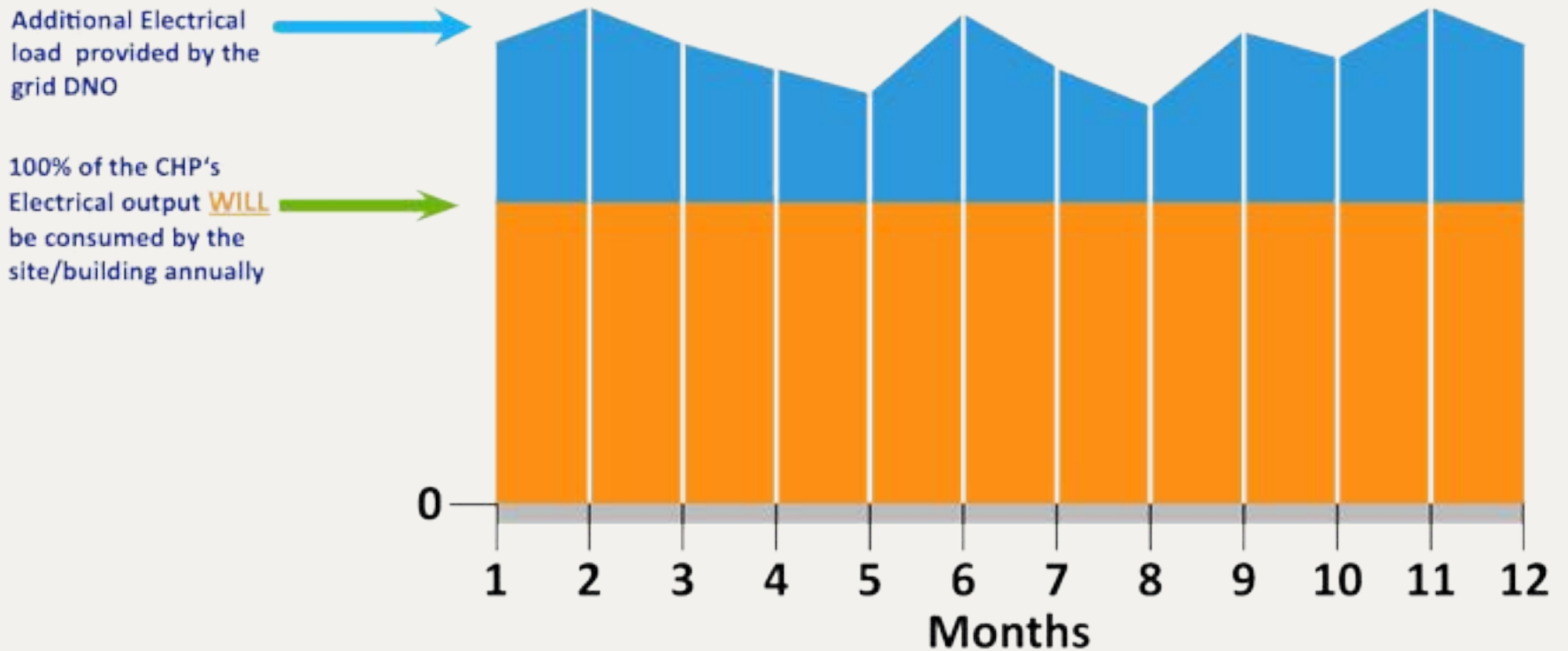
# CHP Sizing

## Thermal Modulation (Method 3)



# CHP Sizing

## Electrical Baseload



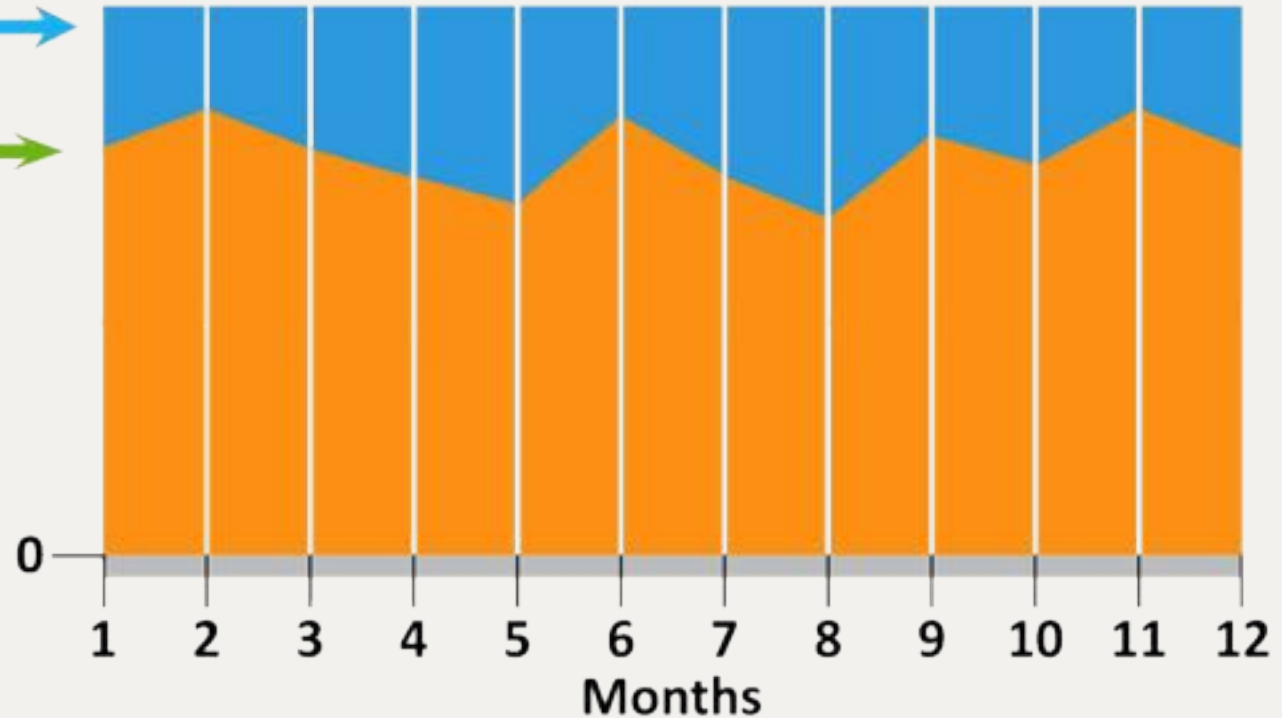
\* G59 + DNO permission required for Operation

# CHP Sizing

## Electrical Export (Method 4) "Spill"

100% of electricity will  
**NOT** be consumed by  
the site annually

Client Exports\*  
excess power to  
the grid

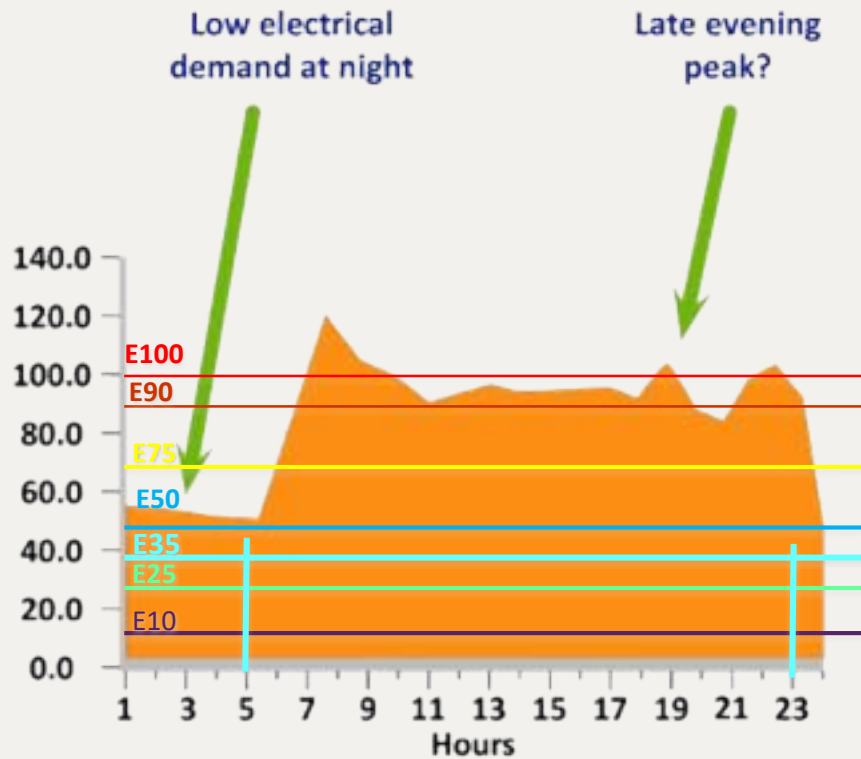


\* G59 + DNO permission required for Operation

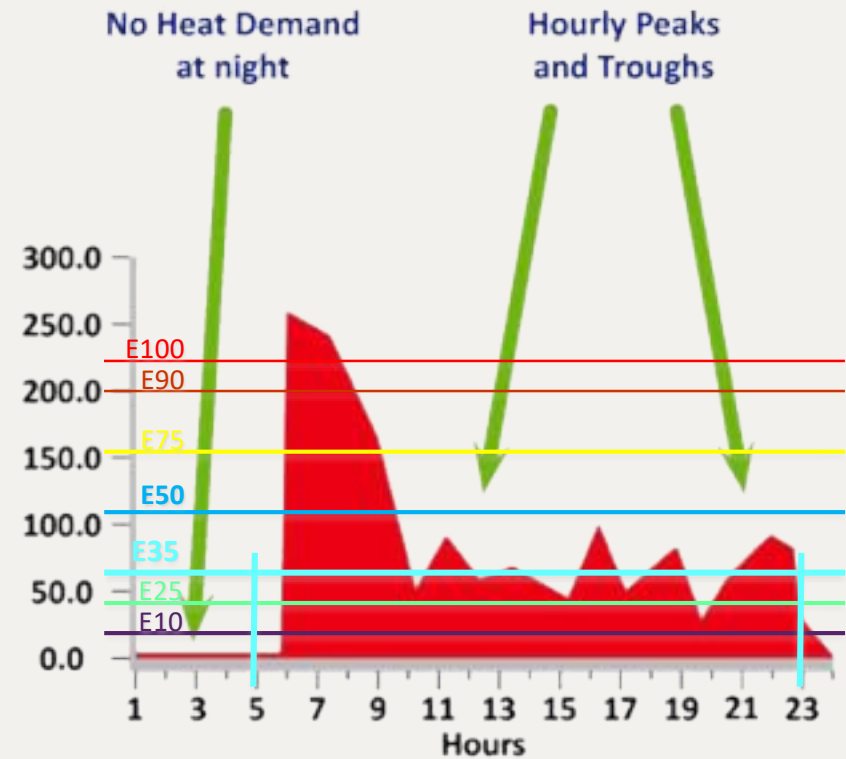
# CHP Sizing

Devil is in the Detail

## Hourly Electrical Demand



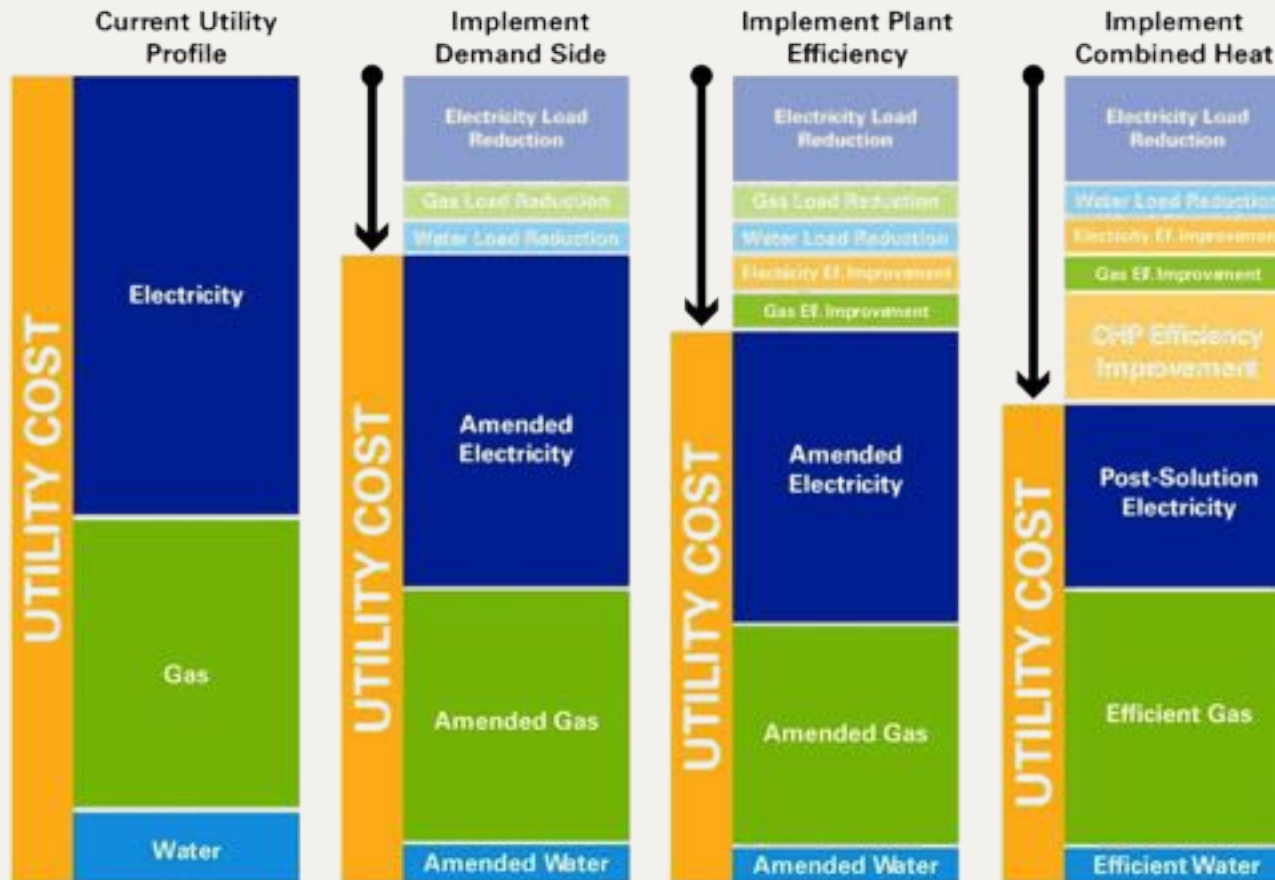
## Hourly Thermal Demand





# CHP Sizing

## Demand Measures & Efficiency Measures 1st





# Conclusions: Load Profiling & Best Practice

- A. **No substitute** for good quality metering data
- B. Simple load averages are **seldom representative** of site behaviour
- C. Monthly totals: Ensure a typical “*shape*” for the application is applied
- D. Establish realistic programs **before defining suitable CHP size** for both:
  - a) Demand measures
  - b) Efficiency measures
  - c) Sizing CHP for **Tomorrows** demands

---

# Trigeneration

# Tri-Generation – Summary

- A. Specialised applications only
- B. Works best with high loads – output of 6°C Minimum with low COP
- C. Additional Hardware increases CHP cost by 100%
- D. Absorption Chiller footprint to be considered
- E. Mandatory feasibility modelling



---

# Trigeneration Case Study



# Tri-Generation Example sites

| Project                          | Size of Absorption Chiller | CHP       | CHP kWe | CHP kWt |
|----------------------------------|----------------------------|-----------|---------|---------|
| Tangerine Sites                  | 4 x 247kW                  | 4x E 230  | 4x229   | 4x 358  |
| Nottingham Combined Court        | 138kW                      | E 125U    | 124     | 200     |
| Royal Mail Gateshead             | 200kW                      | E 185     | 185     | 309     |
| CISCO Systems                    | 322kW                      | E 425     | 430     | 468     |
| Glenfields Hospital              | 71kW                       | E 70      | 70      | 104     |
| Granada Studios                  | 500kW                      | E 1020    | 1027    | 1317    |
| Isle of Wright Hospital          | 325 kW                     | 2X E 150  | 2x 152  | 2x 236  |
| Nottingham Magistrates           | 160kW                      | E 150     | 150     | 231     |
| Birmingham Heartlands            | 300kW                      | E 1166    | 1150    | 1428    |
| Shrewsbury Hospital              | 500kW                      | E 1.150   | 1150    | 1428    |
| Solihull Hospital                | 340kW                      | E 770     | 770     | 834     |
| Liverpool Museum                 | 1 MWc                      | 2x E770   | 770 x2  | 834     |
| Project 371                      | 261kW                      | E 185     | 185     | 280     |
| Redcar and Cleveland College     | 160kW                      | E 150     | 150     | 231     |
| MTC Ansty                        | 160kW                      | E 150     | 150     | 231     |
| Pharma site                      | 1200kW                     | 2x E 2000 | 2000 x2 | 2176 x2 |
| Coventry University              | 250kW                      | E 205     | 210     | 345     |
| Wand Royal Mail                  | 2 x 500kW                  | 4x E 1020 | 1027 x4 | 1317 x4 |
| Network Rail. York               | 150kW                      | E 135     | 135     | 217     |
| Tremough ESI                     | 170kW                      | E 210     | 210     | 337     |
| Manchester City Football Academy | 500kW                      | 2x E310   | 310     | 357     |
| Buckingham Gate                  | 360kW                      | E500      | 500     | 527     |
| BAE Systems                      | 100kW                      | E90       | 90      | 152     |

# Conclusions

## CHP is...

- A reliable and efficient technology
- A key part of decentralized energy strategy

## Well designed CHP will...

- Run smoothly & efficiently
- Generate Heat, Power and a Return on Investment

# Thank you

Centrica Business Solutions

[www.centricabusinesssolutions.co.uk](http://www.centricabusinesssolutions.co.uk)

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